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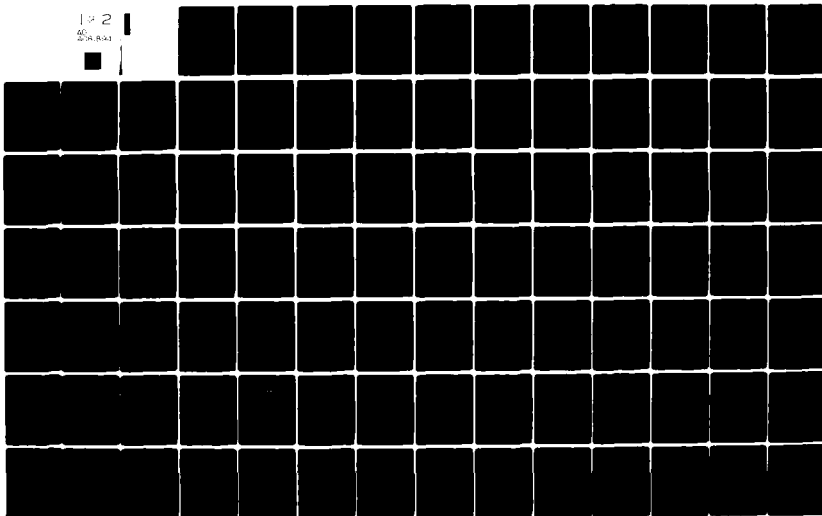
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ANALYSIS OF ACTIVE CONTROL OF
CANTILEVER BEAM BENDING VIBRATIONS

THESIS

AFIT/GA/AA/78D-6^v

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ANALYSIS OF ACTIVE CONTROL
OF CANTILEVER BEAM BENDING VIBRATIONS,

THESIS

Presented to the Faculty of the School of Engineering
of the Air Force Institute of Technology
Air University (ATC)
in Partial Fulfillment of the
Requirements for the Degree of
Master of Science

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Donald T. Palac
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Graduate Astronautical Engineering

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PREFACE

I am indebted to several people for the help and support they provided during the long haul towards this finished product. Dr. Robert A. Calico, my advisor, was a source of encouragement as well as technical guidance. Capt. James Silverthorn helped me unravel the tangled knots of optimal control theory. I would like to thank Capt. John B. Hungerford for his understanding. Finally, I am grateful to my typist, Mary Dunnebacke, whose friendship contributed to more of this thesis than just the typed pages.

CONTENTS

	Page
Preface	ii
Table of Contents	iii
List of Figures	iv
Abstract	v
I. Introduction	1
II. Analytic Techniques	4
III. Effect of Changing Elements of State Weighting Matrix	8
IV. Classical Feedback Compensation	18
V. Rate and Position-Rate Sensors	24
VI. Conclusion	28
VII. Recommendations	29
Bibliography	30
Appendix A: Typical Use of the AFIT "Total" Package	32
Appendix B: Root Locus Diagrams and Time Response Plots	44
Appendix C: Computer Output for Position, Rate, and Position-Rate Sensors	74
Vita	90

LIST OF FIGURES

<u>Figure</u>		<u>Page</u>
1	Root locus diagram for base weighting	12
2	Root locus diagrams for first two state weightings variations	13
3	Root locus diagrams for second two state weight- ing variations	14
4	Root locus diagrams for feedback compensation . .	20
5	Root locus diagrams for feedback compensation . .	21
6	Root locus diagrams for position and rate sensors	26

ABSTRACT

Active control of bending vibrations in a cantilever beam is examined using a digital computer model of beam and controller. The controller uses the discretized beam equation of motion in a linear control system, which uses a Luenberger observer to reconstruct modal amplitudes and velocities from the sensor output. Feedback gains obtained from a steady state optimal regulator drive a force actuator. The model is used to examine three areas of active control of bending vibrations. First, impact on control effectiveness is investigated for iterative changes in elements of the state weighting matrix, part of the quadratic performance index minimized for the steady state optimal regulator. Second, the steady state optimal regulator is replaced with classical control through addition of open loop zeroes to the system transfer function. Third, the sensor model is changed to include position and rate information and rate information only. State weighting matrix element changes selectively produce increased damping of the mode associated with the changed element. Breakdown of the observer model, and instability, occurs when the change in an element exceeds a limit peculiar to that element and its relative magnitude. Control through classical feedback compensation is at least as effective as optimal control by the steady state optimal regulator. Addition of rate information to the sensor model causes instability because of numerical inaccuracies in the solution of the linear equation producing the Luenberger observer state estimation.

INTRODUCTION

Increasing interest in construction of large space structures such as solar energy collectors and large orbiting radio telescopes, present unprecedented problems in flexible satellite attitude control. Separation of control and structural frequency bandwidths to control undesirable structural vibrations may not be possible for these large space vehicles. Active controllers applied to structural vibrations may provide an answer.

Balas (Ref 1) described a method for applying active control to a simply supported beam. The equation of motion of the beam in bending is discretized by the normal modes approximation. This information is incorporated in a linear control system, where information from the sensor is used to estimate the modal amplitudes and velocities through a Luenberger observer. The steady state optimal regulator produces control proportional to the modal amplitudes and velocities by minimizing a performance index. This control is applied to the beam by a force actuator.

Hungerford (Ref 4) implemented Balas' method in a digital computer model of a cantilever beam. He showed that, at least within the limits of his investigation, the method of control appeared feasible for controlling bending vibrations in a cantilever beam. Hungerford looked at the influence of control weighting, sensor and actuator location, and observer error on control effectiveness. In this thesis, the influence of state weighting changes, different sensor models, and the

application of classical control techniques are investigated.

The steady state optimal regulator applied to a finite number of states in a beam provides incomplete control; that is, an infinite number of states remain uncontrolled by the regulator regardless of the number of states controlled. For such a system, there is a need for determining the effects of changing the weighting in the quadratic performance index, which is minimized to produce the "optimal" regulator. Hungerford investigated the effect of changing the control weighting matrix on the control effectiveness. The first purpose of this thesis was to complete the study of the effect of weighting changes by determining the effect of state weighting matrix element changes on the effectiveness of control.

During the study of the optimal regulator, the root locus indicated the effects of weighting changes. Examination of several root locus diagrams suggested the application of classical control techniques. By placing zeroes at selected points on the root locus, it was expected that effective control might be achieved. Examination of simple feedback compensation applied to a vibrating beam became a second purpose for this thesis.

The Luenberger observer in Hungerford's study used input from a position sensor. Foreseeing application to physical systems, some alternatives in selection of sensors is desirable. The third purpose of this thesis was to expand Hungerford's study to include a rate sensor and a position-rate sensor.

From a starting point offered by Balas, Hungerford began an investigation of the active control of bending vibrations

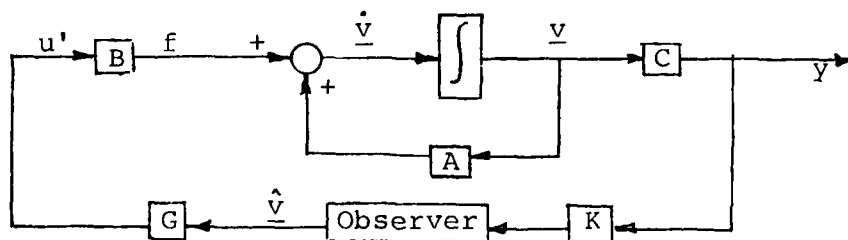
in a cantilever beam. The overall purpose of this thesis was to further that investigation. The specific areas examined were: the effect of changing elements of the state weighting matrix; the application of simple feedback compensation; and the use of rate and position-rate sensors.

ANALYTIC TECHNIQUES

The basic vehicle for most of the investigation was a digital computer model of a cantilever beam, Luenberger observer, and optimal regulator developed by Hungerford.

For the investigation of state weighting changes and different sensor types, control was applied to the first two normal modes of bending vibration, with a third mode included as a residual mode. This simplified the study without loss of generality, and assured compatability with the "Total" program, developed by Larimer (Ref 5) for control systems analysis and design. "Total" was used to generate root locus diagrams from the linear system matrices produced by the Hungerford's linear system model.

Hungerford's computer model of the system is based on the following block diagram:



\underline{v} = state vector
 $\underline{\hat{v}}$ = estimated state vector
 $[A]$ = coefficients from discretized beam equation
 $[B]$ = control coefficients matrix
 $[C]$ = output coefficients matrix
 $[G]$ = feedback gain matrix
 $[K]$ = observer gain matrix
 u' = control input
 f = control force signal

In order to form the state equations we consider the equation of motion for a cantilever beam with no applied

external forces:

$$-EI \frac{\partial^4 y(x,t)}{\partial x^4} = m \frac{\partial^2 y(x,t)}{\partial t^2} \quad (1)$$

where the stiffness, EI , and the mass per unit length, m , are constant along the beam length. The equation is discretized by using a normal mode approach where:

$$y(x,t) = \sum_{i=1}^n \phi_i(x) \underline{u}_i(t) \quad (2)$$

The normal modes $\phi_i(x)$ are found by solution of the special portion of eq 1, and they represent the mode shapes. The modal amplitudes $\underline{u}_i(t)$ form the basis of the linear system model.

The linear system is constructed on a state vector \underline{z} where:

$$\begin{aligned} \underline{z} &= \left\{ \underline{v}_c^T \mid \underline{e}^T \mid \underline{v}_r^T \right\}^T \\ \underline{v}_c &= \left\{ \underline{u}_i^T(t) \mid \underline{u}_i^T(t) \right\}^T \quad i=1,2 \\ \underline{v}_r &= \left\{ \underline{u}_i^T(t) \mid \underline{u}_i^T(t) \right\}^T \quad i=3 \\ \underline{e} &= \left\{ \hat{\underline{v}}_c - \underline{v}_c \right\} \end{aligned} \quad (3)$$

The subscripts c and r refer to the controlled and residual modes, respectively. The linear system representing the cantilever beam, Luenberger observer, and steady state optimal regulator has the form:

$$\dot{\underline{z}} = \begin{bmatrix} [A_c] + \{B_c\}\{G\} & \{B_c\}\{G\} & \{0\} \\ \{0\} & [A_c] - \{K\}\{C_c\} & \{K\}\{C_r\} \\ \{B_r\}\{G\} & \{B_r\}\{G\} & [A_r] \end{bmatrix} \underline{z} \quad (4)$$

The subscripts on the control and output coefficient matrices $\{B\}$ and $\{C\}$ refer to those coefficients associated with the controlled and residual mode, respectively. For a complete discussion of the assembly of this linear system matrix, the reader is referred to Ref 4.

For investigating system time response, eq 4 can be integrated. However, a root locus may be constructed from the open loop transfer function which has the form:

$$\frac{Y}{U} = \{C_c\}^T [s[I] - [A]]^{-1} \{B_c\} \quad (5)$$

The matrices appearing in this formula may be obtained from the construction of the linear system model. The solution of eq 5 and the generation of the associated root locus diagram may be accomplished merely by loading the appropriate matrices into the "Total" program and executing the required options. An example of the use of "Total" for generation of the open loop transfer function and root locus diagram may be found in Appendix A.

To investigate a certain state weighting configuration or sensor type, the following steps were taken to produce a root locus diagram for analysis of control effectiveness. First, beam length, width, thickness, stiffness, and mass per unit length were selected. Sensor and actuator locations, type of sensor, observer pole offset, and state and control

weightings were input to the linear system model with the beam parameters. The coefficient matrix in eq 4 was produced along with the component matrices $[A_c]$, $[A_r]$, $\{B_c\}$, $\{B_r\}$, $\{C_c\}$, $\{C_r\}$, $\{G\}$, and $\{K\}$. At this point, if time response information was desired, the linear system model was numerically integrated. The matrices required for solution to eq 5 were loaded into "Total" and a root locus diagram was generated. For the investigation of classical control application, the same steps were followed. However, options of the "Total" program allow replacement of the feedback transfer function produced by the steady state optimal regulator with any desired transfer function.

EFFECT OF CHANGING ELEMENTS OF STATE WEIGHTING MATRIX

There have been several suggestions from various sources for picking the elements of the diagonal state weighting matrix $[F]$ in the performance index:

$$J = 1/2 \int_0^{\infty} \left(\underline{v}_C^T [F] \underline{v}_C + \underline{f}^T R \underline{f} \right) dt \quad (6)$$

For instance, Bryson and Ho (Ref. 2) present a scheme for selection of these elements based on the estimated maximum values of the states. Balas suggests energy weighting. Neither of these, when applied to the system in preliminary studies, yielded satisfactory response. The first investigation in this thesis, then, was a systematic exploration of the effect of changing each element of the state weighting matrix.

As a starting point, a configuration was selected that was previously shown to be stable using the weightings as picked by Hungerford. An aluminum beam 3 meters long, 3 cm wide and .5 cm thick was chosen. The observer poles were set ten units to the left of the average real value of the system poles. For the purpose of this examination, sensor and actuator locations were picked sufficiently far from any node to delete the effects of locating close to a node. On a 3 meter cantilever beam, a position sensor at 1.4 m from the clamped end and a force actuator at 0.6 m from the clamped end provides the desired conditions.

To begin the study, elements of the state weighting matrix were set to unity; that is

$$[F] = \text{Diag}[1 \ 1 \ 1 \ 1] \quad (7)$$

The elements were separately varied from a value of .01 to 100, incremented by a factor of 10. Analysis of the results of variation about a base value of 1 suggested that a more suitable base value would be of order 10^2 . Root locus diagrams for state weighting element variation from 1, Figs B1 to B5 in Appendix B, show significant changes only when elements are changed to 100. Unless otherwise noted, the root locus diagrams and time response results for this and all parts of the investigation are for unity gain. The gain is the coefficient k in the following equation:

$$u' = k \{G\} \hat{v}_c \quad (8)$$

where, again, u' is the control input, $\{G\}$ is the feedback gain matrix, and \hat{v}_c is the controlled portion of the state vector.

To provide a more effective basis for the examination of effect of weighting charges, a new value was arbitrarily selected as a base from which each diagonal element was alternately varied. Since significant changes in the root locus were previously obtained with weightings of order 10^2 , a value of 500 was selected as a new base value. Each diagonal element was set to 500, and in alternate executions of the computer program, each element was incremented from 500 to 1,000 to 2,000. Again, a root locus for each case may be found in Appendix B, Figs B6 to B9.

For these weighting variations, significant effects of

weighting changes were noticed in the root locus diagrams. The resulting movement of open loop zeroes in some case produced changes in the branch patterns. More importantly the closed loop pole locations for a unity gain system shifted significantly with respect to one another. For variations of the first two state weightings, these shifts were only slightly noticeable. Augmenting these first two state weighting elements to values of 10,000 and 100,000 produced more notable changes in the root locus diagrams.

At this point in the study it was realized that the value of the investigation was limited by a major problem with the investigative technique. Up to this point the third residual mode and the Luenberger observer were omitted when the component matrices were input to "Total" program. Although "Total" is capable of handling the 10×10 system resulting from four controlled mode states, four observer error states, and two residual mode states, the open loop transfer function produced had a 17th order polynomial numerator and an 18th order polynomial denominator. The order of this transfer function was too large to be processed by the "Total" program, so the residual mode and observer had been omitted. However, eight pole-zero cancellations occur because the forward loop transfer function zeroes are cancelled with the feedback transfer function poles. Omitting these poles and zeroes produced a transfer function small enough for the root locus generation by "Total". In this way the investigation was continued including the residual mode and the observer.

Figure 1 shows the resulting analysis performed on the

3 meter beam with the first two vibration modes controlled and the third mode with no control applied. Each element of the diagonal weighting matrix had a value of 500. The open loop poles appear on the root locus as x's. The four open loop poles grouped together near the real axis represent the observer open loop poles. The three open loop poles located on the imaginary axis represent the beam model with no natural damping, and their placement on the imaginary axis represents the free vibration frequencies of each mode. The small circles on the diagram represent open loop zeroes, and the closed loop system poles for a gain of unity appear as triangles. It is the relative positions of these closed loop poles that is of interest in this investigation. Changes in the locations of the closed loop poles on the branches extending from the imaginary axis represent changes in damping of the associated mode. These changes are of particular interest to this investigation.

The system that appears in Fig 1 serves as a basis for comparison. State weighting matrix changes will produce changes in closed loop pole locations from those in this figure. These shifts represent changes in the system response. Changes in response can be verified by examination of time response plots, which were obtained by numerical integration of the system as formulated in Hungerford's program. Time response plots of actuator force, displacement at sensor location modal amplitudes of the first three modes, and the percentage of the initial energy left in the beam can be found in Appendix B, Figs B11 to B25, for each system

ROOT LOCUS FOR 3M BEAM
WEIGHTING = DIAG(500 500 500 500)

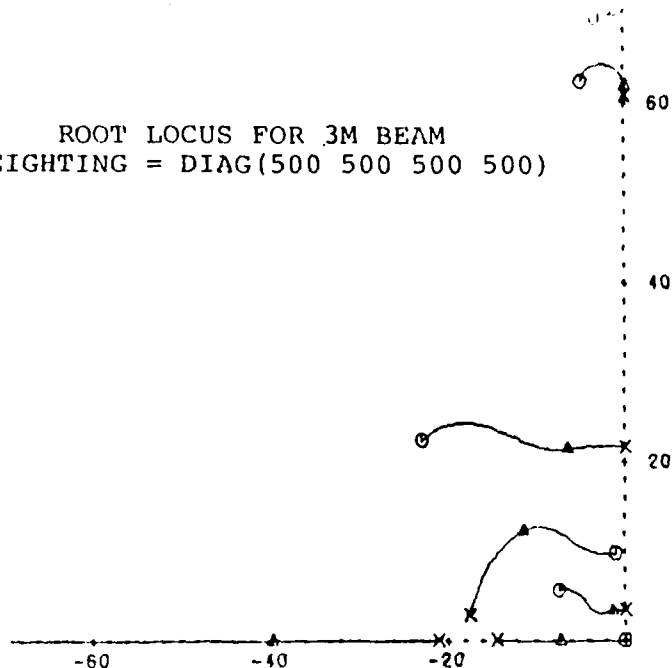


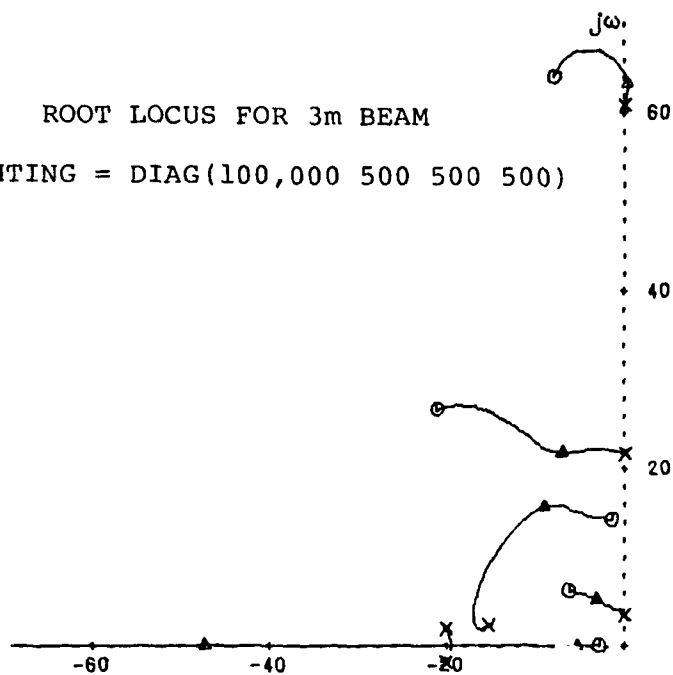
Figure 1: Root locus diagram for base weighting configuration.

discussed in this section.

As before, weightings in the diagonal state weighting matrix were changed alternately, with one element varied as the other three stayed fixed at a value of 500. The amount of augmentation of each element was based on the previous analysis omitting the observer and residual mode.

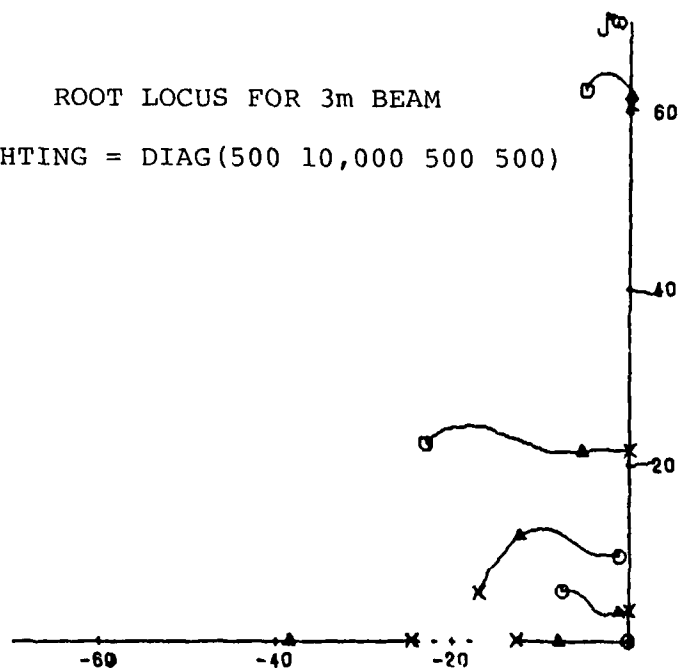
A root locus for a diagonal weighting matrix with the first state weighting of 100,000 and the remaining weights at 500 is shown in Fig 2a. The most obvious effect of this heavy weighting on the first mode position state is the shift to the left of the closed loop pole on the branch starting at the first mode open loop pole. The effect of such shift on system response is higher damping on first mode vibrations, and examination of the time response plots, Fig B15, verifies increased first mode damping. This weighting also causes changes in the pattern of observer open loop

ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(100,000 500 500 500)



(a)

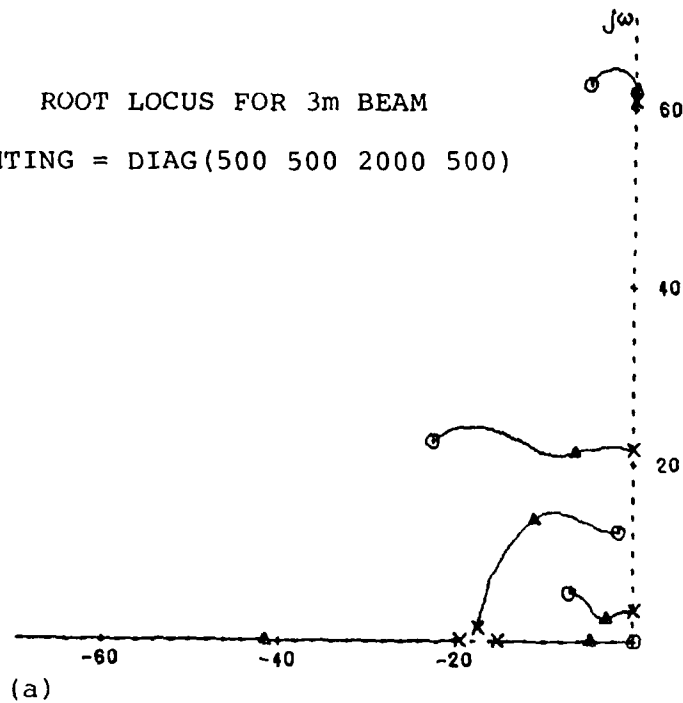
ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(500 10,000 500 500)



(b)

Figure 2: Root locus diagrams for first two state weighting variations.

ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(500 500 2000 500)



ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(500 500 500 100)

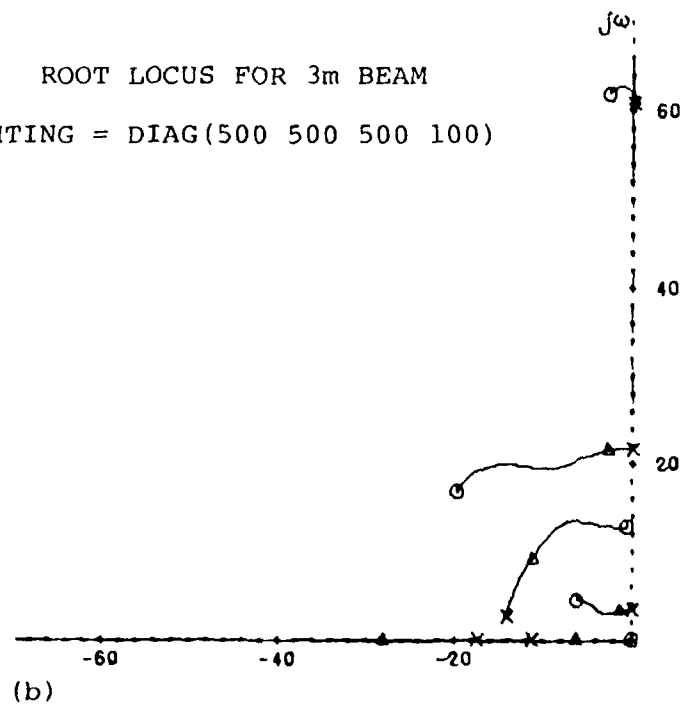


Figure 3: Root locus diagrams for second two state weighting variations.

pole positions; all four observer open loop poles are located off the real axis. This shift of observer poles causes a change in the branch patterns. The branch from the third mode open loop pole is moved closer to the imaginary axis, resulting in a shift to the right of the third mode closed loop pole and reduced damping the third mode. Examination of the time response plots, Fig B16, shows reduced damping in the third mode for heavy weighting of the first state.

Second state weighting was augmented to a value of 10,000, as shown in Fig 2b. In this case, augmentation of the weighting produced no noticeable changes in the closed loop pole locations, and no noticeable changes in the time response. The observer open loop poles, however, have been shifted farther away from each other. Augmenting this weighting to a value of 100,000 produces further separation of these observer poles, which causes a shift in the third mode branch into the right half plane and instability results.

As with increased first state weighting, increasing the third state weighting produces a shift to the left of the first mode closed loop pole, as in Fig 3a. Time response plots for the first two modes are nearly identical for a first state weighting of 100,000 and the third state weighting of 2,000. This indicates that the same behavior can be produced with heavy weightings on position state or relatively light weighting on the corresponding velocity state. The behavior of the observer poles is not similar for the two cases; for the third state weighting increase, the observer open loop pole locations are not significantly shifted. Consequently, the third mode

branch of the root locus in Fig 3a has not been significantly shifted from its position when all weightings have a value of 500. Third mode time response plots, Figs B20, B21 and B22 verify that response of this mode does not significantly change when the third state weighting is increased to 2,000.

When the fourth state weighting is increased from a value of 500, the observer open loop poles shift off the real axis. As in previous cases, this causes a critical shift in the third mode branch pattern, and for unity gain an unstable system results. To investigate the effect of changing this fourth state weighting, the value was decreased from the base value of 500 rather than increased. Figure 3b shows a root locus diagram for the fourth state weighting of 100. A shift to the right of the second mode closed loop pole resulted, indicating the expected decreased damping of the second vibration mode. The time response plots of this second mode, Fig B24, shows decreased damping. The shift of this closed loop pole had sufficient numerical impact to cause a decrease in the average of the real part of the closed loop system poles for unity gain. Since the observer open loop poles are picked to be ten units to the left of the average real part, the open loop observer poles are shifted to the right. The resulting shift in the branch patterns produced higher damping of the third mode for unity gain, as exhibited in the third mode time response plot, Fig B25.

The results of this part of the study can be summarized by examining the effects of weighting changes on the closed loop vibration mode poles and the open loop observer poles.

When an element of the state weighting matrix is increased with respect to the other elements, the associated closed loop pole reflects this increase in a shift to the left, indicating increased damping. For instance, relative increases in the first and third state weightings move the first mode closed loop pole to the left. Larger relative increases of the position state weightings are required to produce the same closed loop pole shift as a smaller relative velocity state weighting increase. There is a numerical limit to the tolerable amount of relative increase peculiar to each state weighting element and the relative magnitudes of the weighting configuration. When this limit is approached the mechanism for choosing open loop observer poles produces an increasingly scattered pattern of pole placement. This scattered pattern may cause an outward shift of higher mode closed loop poles, and instability may result for increasingly scattered patterns.

CLASSICAL FEEDBACK COMPENSATION APPLIED TO VIBRATING BEAM

The steady state optimal regulator provides a method for controlling bending vibration in a beam optimally through minimization of a performance index. As evidenced in the previous section, the choice of weightings in this performance index predetermines the limits of optimization; in some cases, the optimum was still an unstable system. Although intelligent selection of weightings can produce effective control, an alternative control law may also effectively control bending vibrations in a cantilever beam.

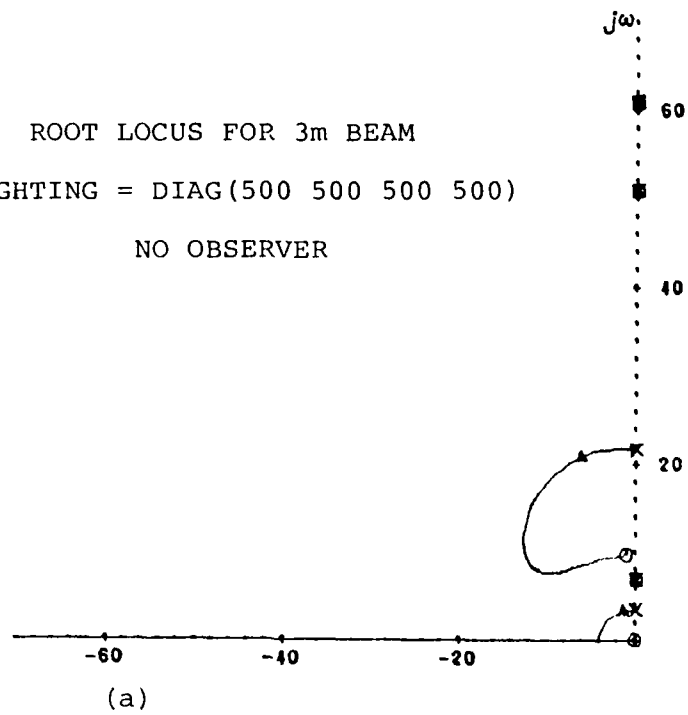
In applying the "Total" root locus generator during investigation of state weighting changes, it became apparent that selection of location of open loop poles and zeroes was the net effect of the application of the optimal regulator control law. The purpose of the investigation of classical control was to determine if satisfactory control of cantilever beam bending vibrations might be obtained by using classical feedback techniques as an alternative to the modern optimal control theory.

Classical feedback compensation as applied to bending vibrations in a cantilever beam deals with the relationships of the locations of system open loop poles and zeroes. By adding poles or zeroes at specified positions on a system root locus, branch patterns can be moved. The root locus of the system for a 3 m beam as described in the previous section and a steady state optimal regulator with all state weightings set to 500 is shown in Fig 4a. Sensor and actuator positions

remain at 1.4 m and 0.6 m from the clamped end, respectively. The Luenberger observer has been omitted since the states need not be known in order to apply classical feedback compensation. Classical feedback compensation was applied by first removing the steady state optimal regulator poles and zeroes from the transfer function of the system in Fig 4a. A feedback compensation transfer function was constructed to add zeroes in the desired locations on the root locus. This feedback transfer function replaced the steady state optimal regulator in the linear system model.

The technique used in this investigation involved the use of state space input, transfer function manipulation, and root locus and time response options of the "Total" program. First, the system model for the open loop beam was produced by the execution of the digital computer linear system model developed by Hungerford. By using the state-space input options of "Total", the $[A]$, $\{B\}$, and $\{C\}$ matrices were loaded for the uncontrolled beam. These matrices constitute a 6 x 6 system of one position state and one velocity state for each of three modes. The forward-loop transfer function was generated from this information, and the desired feedback-loop transfer function was loaded using the transfer function manipulation options. The open-loop transfer function was generated and used to construct a root locus. Time response to step input plots generated by time response options may be found in Appendix B, Figs B26, B27, B28, and B29. A comparison criterion was applied to these time response plots. Time

ROOT LOCUS FOR 3m BEAM
 WEIGHTING = DIAG(500 500 500 500)
 NO OBSERVER



ROOT LOCUS FOR 3m BEAM
 FEEDBACK COMPENSATION = S
 GAIN = 35

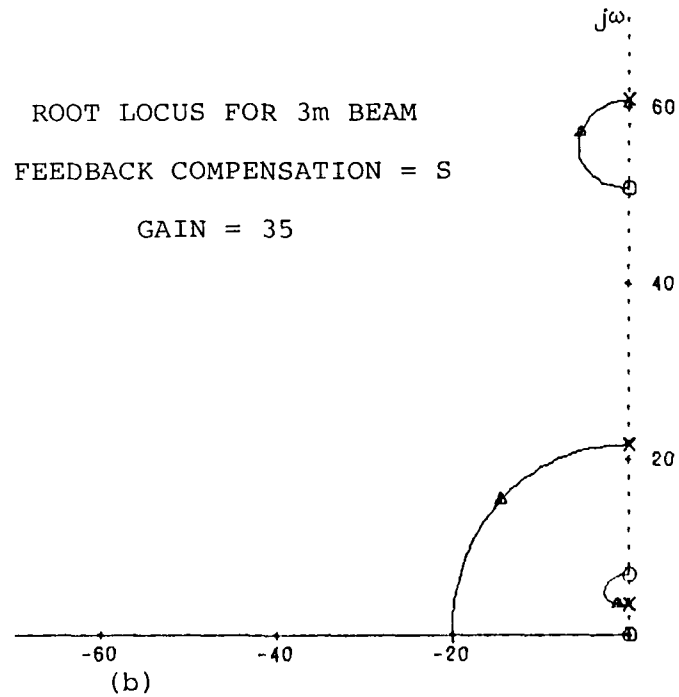


Figure 4: Root locus diagrams for base weighting and feedback compensation.

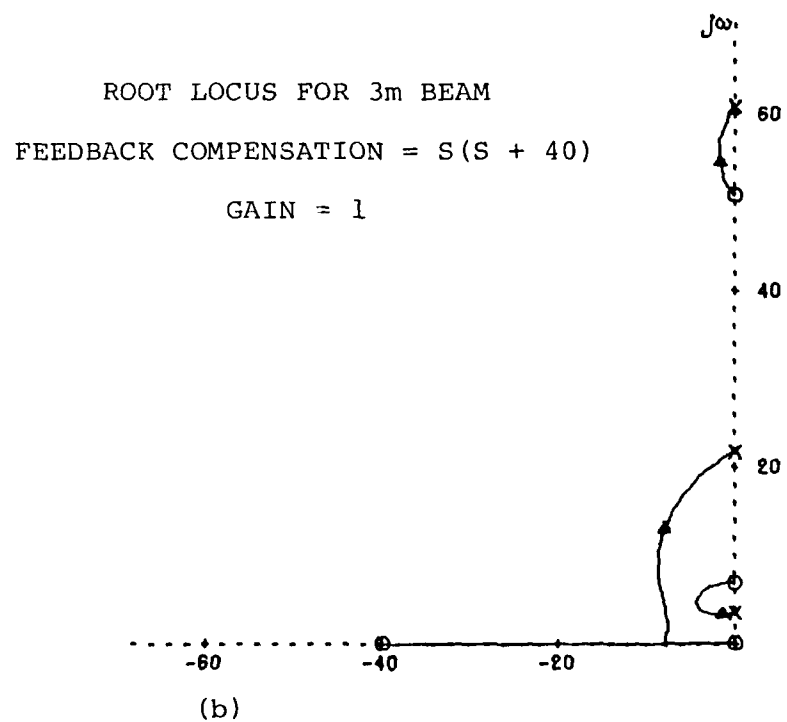
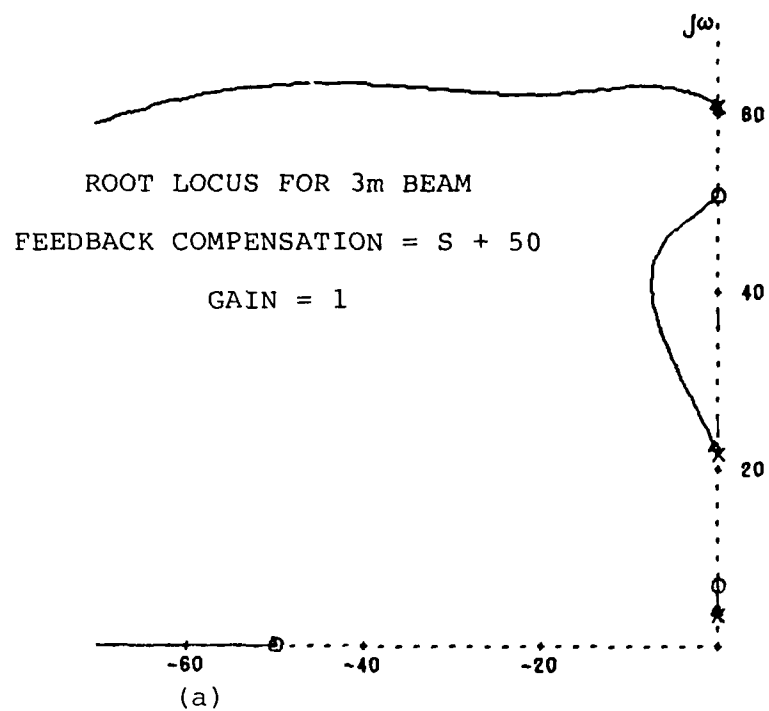


Figure 5: Root locus diagrams for feedback compensation.

to settle to within 5% of the final sensor displacement for a step input was selected as the comparison criterion for this investigation.

After examining Fig 4a, it was decided that favorable response characteristics might be obtained by pulling the branches toward the left of the root locus after removing the optimal regulator poles and zeroes. Classical feedback compensation rules suggest that root locus branches may be moved to the left by the addition of zeroes to the system (Ref 3). The simplest application of the rule is the addition of one zero. On a root locus diagram, the transfer function $s + a$ places a zero on the real axis at $-a$. Root locus diagrams were produced and studied for location of this zero at the origin and 2, 4, 6, 8, 10, 20, 30, 40, and 50 units to the left of the origin on the real axis. Figure 4b shows the root locus for $a = 0$, and Fig 5a is a root locus for $a = 50$. As expected, the branch patterns in both cases are moved to the left. However, small values of "a" move the lower frequency branches more, and higher values of "a" have a greater effect on the higher frequencies. Figure 4b represents the former case, and Fig 5b represents the latter. Thus, when "a" is zero and the gain is 35, the time to settle to within 5% of final displacement is 3.2 sec, as shown in Fig B26. The same settling time is 3.0 sec when the steady state optimal regulator is applied with all state weightings equal to 500, as shown in Fig B27. When "a" is 50, there is little first mode damping and the 5% settling time is nearly infinite, as shown in Fig B28.

It was found that a zero near the origin affected low

frequencies and a zero far to the left of the origin affected high frequencies. An attempt was made to affect both by adding two zeroes. One zero was placed at the origin and a second zero was added to produce the transfer function $s(s + a)$. Root locus diagrams were studied for location of the second zero at 20, 40, 60, and 80. Figure 5b shows the unity gain closed loop poles when $a = 40$, which is representative of the considered cases. The 5% settling time for this compensation is 2.2 sec, as shown in Fig B29.

RATE AND POSITION-RATE SENSORS

For a cantilever beam in bending vibration with the first three modes considered and the first two modes controlled and observed, the resulting linear system model, as before, has ten states. There are two controlled mode position states, two controlled mode velocity states, four observer error states, and one residual mode position state and velocity state. The output matrix $\{C\}$ determines the nature of the output y ; for Hungerford's study and the previous portions of this study the $\{C\}$ matrix for a position sensor had the following form:

$$\{c_1 \ c_2 \ 0 \ 0 \ ; \ 0 \ 0 \ 0 \ 0 \ ; \ c_5 \ 0\} \quad (12)$$

The more general form of $\{C\}$ is

$$\{c_1 \ c_2 \ c_3 \ c_4 \ ; \ 0 \ 0 \ 0 \ 0 \ ; \ c_5 \ c_6\} \quad (13)$$

For a rate sensor, c_1 , c_2 , and c_5 are zero, and for a sensor providing a combination of position and rate information, c_1 through c_6 are non-zero. An attempt was made to examine the use of a rate sensor and a position-rate sensor in the linear system model of the vibrating beam.

Changing from a position sensor required a substantial modification of the linear system model as compiled by Hungerford. The observer gain matrix $\{K\}$ was found by setting the eigenvalues of the matrix $[A-\{K\}\{C\}]$ equal to a desired set of eigenvalues. The resulting linear equation is simplified when c_3 , c_4 and c_6 are zero. The more general case requires the solution of more complicated system of linear equations:

$$\begin{bmatrix} c_1 & c_2 & c_3 & c_4 \\ -\omega_1^2 c_3 & -\omega_2^2 c_4 & c_1 & c_2 \\ c_1 \omega_2^2 & c_2 \omega_1^2 & c_3 \omega_2^2 & c_4 \omega_1^2 \\ -c_3 \omega_1^2 \omega_2^2 & -c_4 \omega_1^2 \omega_2^2 & c_1 \omega_2^2 & c_2 \omega_1^2 \end{bmatrix} \begin{bmatrix} K_1 \\ K_2 \\ K_3 \\ K_4 \end{bmatrix} = \begin{bmatrix} H_3 \\ H_2 - \omega_1^2 - \omega_2^2 \\ H_1 \\ H_0 - \omega_1^2 \omega_2^2 \end{bmatrix} \quad (14)$$

$$H_3 = r_1 + r_2 + r_3 + r_4$$

$$H_2 = r_1(r_2 + r_3 + r_4) + r_2(r_3 + r_4) + r_3 r_4$$

$$H_1 = r_4(r_1 r_2 + r_1 r_3 + r_2 r_3) + r_1 r_2 r_3$$

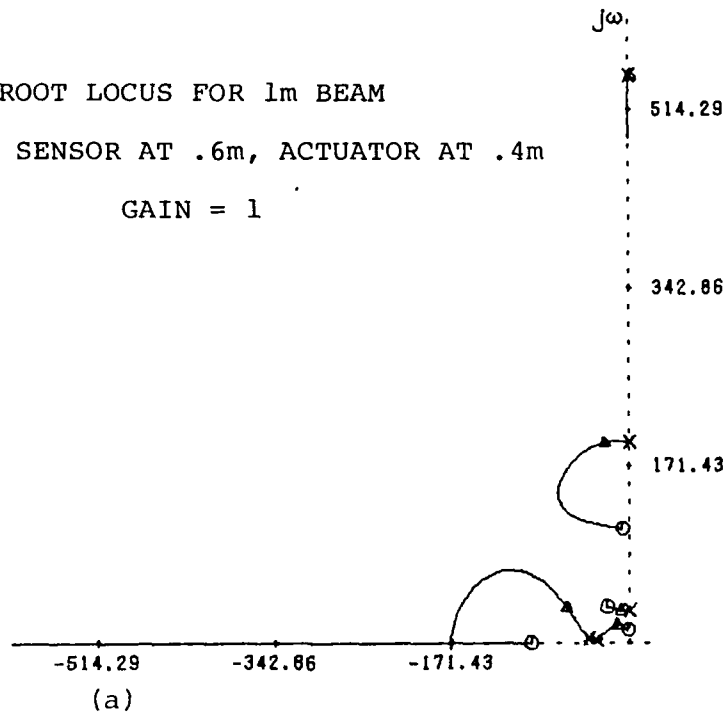
$$H_0 = r_1 r_2 r_3 r_4$$

In equations (14), r_1 , r_2 , r_3 , and r_4 are the desired observer eigenvalues. Solution of (14) using a library linear equation solving routine allowed a choice of sensor type.

For this part of the study, a beam one meter long was used. All other parameters were kept the same as those in the first part of this investigation, with all state weightings equal to 500. Sensor and actuator positions were varied along the length of the beam at 0.2 m intervals, and the linear system model compiled for each configuration. This was done for a position sensor, a rate sensor, and a position-rate sensor. The eigenvalues of corresponding systems were compared for stability information. Computer model outputs for three different sensors at 0.6 m and actuator at 0.4 m given in Appendix C.

It was found that including rate information in the sensor

ROOT LOCUS FOR 1m BEAM
 POSITION SENSOR AT .6m, ACTUATOR AT .4m
 GAIN = 1



ROOT LOCUS FOR 1m BEAM
 RATE SENSOR AT .6m, ACTUATOR AT .4m

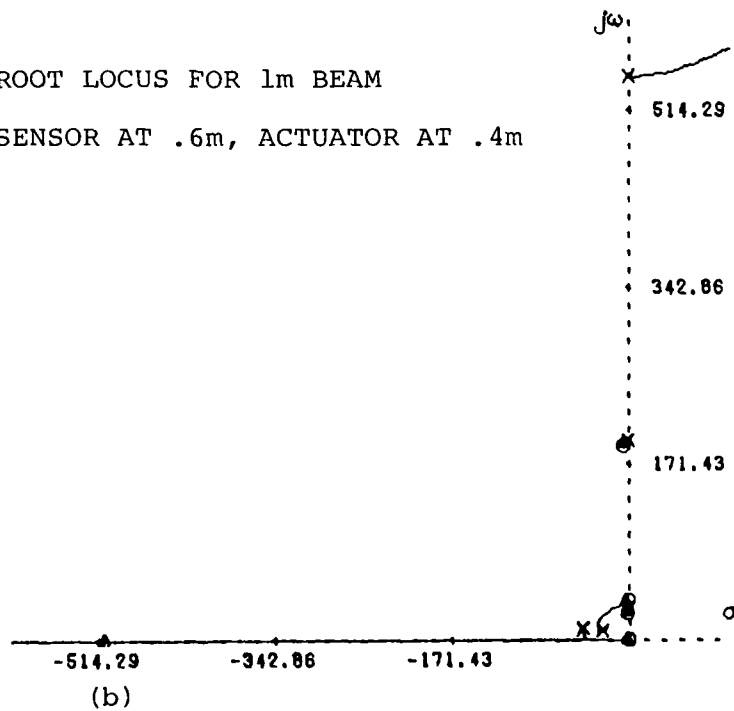


Figure 6: Root locus diagrams for position and rate sensors.

model caused unstable third mode vibrations. This instability results directly from stiffness and ill-conditioning of the linear system of equations that is solved for observer gains. A comparison of root locus diagrams for a beam with sensor at 0.6 m and actuator at 0.4 m with position and rate sensors appears in Fig 6. Although the closed loop observer eigenvalues are the same for both systems, the figure shows a shift in open loop observer poles that causes a shift to the right of the open loop zeroes when rate information is sensed.

CONCLUSION

1. Damping of a controlled mode can be changed by making a change in the corresponding position or velocity state weighting matrix element in the quadratic performance index of the steady state optimal regulator. The rest of the system remains unaffected unless the value of this element approaches the numerical limits of the model. At this limit, the observer model begins to break down.
2. Classical feedback compensation applied through addition of open loop zeroes to the system root locus can provide effective control of bending vibrations in a cantilever beam.
3. The observer model is adversely affected when rate information is included in the sensor model, whether this model includes rate and position sensing or rate sensing alone.

RECOMMENDATIONS

1. The study of state weighting element changes was limited to a beam with two controlled modes and one residual mode by limitations of the "Total" program. The study should be expanded to consider a higher number of modes, perhaps by expanding the capability of this package.
2. Based on the relationships discovered in this investigation and in Hungerford's work, control effectiveness of combinations of state and control weighting, observer pole offset, and sensor and actuator locations should be investigated.
3. Classical feedback compensation should be applied to very long beams. Hungerford found that the optimal regulator had difficulty with long beams. The results of this investigation suggest that classical control may be more effective because of increased numerical simplicity.
4. Classical feedback compensation should be applied to a beam model that includes a higher number of modes and higher frequency vibrations. The use of more complex types of compensation may also warrant investigation. Other sensor and actuator locations than the ones used in this study should be investigated using classical compensation.

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APPENDICES

Appendix A

Typical Use of the AFIT "Total" Package

The following pages are a listing of a typical session with the interaction computer-aided design program for control system analysis called "Total". Options in the package are selected by a numerical input, and the lists of options used can be found at convenient locations in the listing.

ATTACH,TOTAL,ID=AFIT

PFN IS
TOTAL
PF CYCLE NO. = 001
COMMAND- TOTAL

WELCOME TO TOTAL--VERSION 1.4
TYPE HELP FOR INTRO, TYPE 99 FOR NEW FEATURES BULLETIN

OPTION > 10

(10-19) MATRIX INPUT OPTIONS

- * 10 LIST OPTIONS
- * 11 AMAT CONTINUOUS SYSTEM MATRIX
- * 12 BMAT CONTINUOUS INPUT DISTRIBUTION MATRIX
- * 13 CMAT OUTPUT CONTRIBUTION MATRIX
- * 14 DMAT DIRECT TRANSMISSION MATRIX
- * 15 KMAT ST. VAR. FEEDBACK MATRIX
- * 16 FMAT DISCRETE SYSTEM MATRIX
- * 17 GMAT DISCRETE INPUT DISTRIBUTION MATRIX
- * 18 HELP USER SET UP STATE-SPACE MODEL OF SYSTEM
- * 19 EXPLAIN USE OF ABOVE MATRICIES

OPTION > 18

IS THE SYSTEM (1) CONTINUOUS OR (2) DISCRETE? > 1

THE EQUATIONS YOU ARE ABOUT TO INPUT HAVE THE FORM:

$$\begin{aligned} \text{XDOT}(T) &= [\text{AMAT } \text{JX}(T) + [\text{BMAT } \text{JU}(T) \\ \text{Y}(T) &= [\text{CMAT } \text{JX}(T) + [\text{DMAT } \text{JU}(T) \\ \text{WHERE } \text{U}(T) &= \text{GAIN} * (\text{R}(T) - [\text{KMAT } \text{JX}(T)) \end{aligned}$$

AND X IS A VECTOR OF N STATE VARIABLES
U IS A VECTOR OF M INPUTS
Y IS A VECTOR OF L OUTPUTS

ENTER NO. OF STATES,INPUTS,OUTPUTS > 10,1,1

ENTER AMAT WITH 10 ROWS AND 10 COLUMNS.

ENTER 10 ELEMENTS PER ROW:

ROW 1 > 0 0 1 0 0 0 0 0 0 0

ROW 2 > 0 0 0 1 0 0 0 0 0 0

ROW 3 > -12.002 0 0 0 0 0 0 0 0 0

ROW 4 > 0 -471.433 0 0 0 0 0 0 0 0

ROW 5 > 0 0 0 0 -44.73 106.9 1 0 30.16 0

ROW 6 > 0 0 0 0 10.6 -25.31 0 1 -7.14 0

ROW 7 > 0 0 0 0 -167.3 371.0 0 0 104.7 0

ROW 8 > 0 0 0 0 501.7 -1670 0 0 -338.3 0

ROW 9 > 0 0 0 0 0 0 0 0 0 1

COL >	1	2	3	4	5
ROW					
1	0.	0.	1.000	0.	0.
2	0.	0.	0.	1.000	0.
3	-12.00	0.	0.	0.	0.
4	0.	-471.4	0.	0.	0.
5	0.	0.	0.	0.	-44.73
6	0.	0.	0.	0.	10.60
7	0.	0.	0.	0.	-167.3
8	0.	0.	0.	0.	501.7
9	0.	0.	0.	0.	0.
10	0.	0.	0.	0.	0.

COL >	6	7	8	9	10
ROW					
1	0.	0.	0.	0.	0.
2	0.	0.	0.	0.	0.
3	0.	0.	0.	0.	0.
4	0.	0.	0.	0.	0.
5	106.9	1.000	0.	30.16	0.
6	-25.31	0.	1.000	-7.140	0.
7	371.0	0.	0.	104.7	0.
8	-1670.	0.	0.	-338.3	0.
9	0.	0.	0.	0.	1.000
10	0.	0.	0.	-3697.	0.

ENTER BMAT WITH 10 ROWS AND 1 COLUMNS.

ENTER 10 ELEMENTS PER COLUMN:

COLUMN 1 > 0 0 -.1174 .5535 0 0 0 0 0 -1.112

COL >	1
ROW	
1	0.
2	0.
3	-.1174
4	.5535
5	0.
6	0.
7	0.
8	0.
9	0.
10	-1.112

ENTER CMAT WITH 1 ROWS AND 10 COLUMNS.

ENTER 10 ELEMENTS PER ROW:

ROW 1 > -.5542 1.324 0 0 0 0 0 0 -.3737 0

COL >	1	2	3	4	5
ROW					
1	-.5542	1.324	0.	0.	0.

COL >	6	7	8	9	10
ROW					
1	0.	0.	0.	-.3737	0.

IS THERE A DIRECT-TRANSMISSION (D MATRIX)--YES OR NO? > NO

DMAT SET TO 1 BY 1 ZERO MATRIX (OPTION 78)

IS THERE A STATE-VARIABLE FEEDBACK MATRIX--YES OR NO? > YES

ENTER KMAT WITH 1 ROWS AND 10 COLUMNS.

ENTER 10 ELEMENTS PER ROW:

ROW 1 > 10.88 111.1 -45.1 21.8 10.88 111.1 -45.1 21.8 0 0

COL >	1	2	3	4	5
ROW					
1	10.88	111.1	-45.10	21.80	10.88

COL >	6	7	8	9	10
ROW					
1	111.1	-45.10	221.80	0.	0.

THE STATE-SPACE REPRESENTATION IS COMPLETE.

OPTION > 20

(20-29) BLOCK DIAGRAM MANIPULATION OPTIONS

* 20 LIST OPTIONS

* 21 FORM OLTF = GTF * HTF (IN CASCADE)

* 22 FORM CLTF = (GAIN*GTF)/(1 + GAIN*GTF*HTF)

* 23 FORM CLTF = GAIN*OLTF / (1 + GAIN*OLTF)

* 24 FORM CLTF = GTF + HTF (IN PARALLEL)

* 25 GTF(S) & HTF(S) FROM CONTINUOUS STATE-SPACE MODEL

* 26 GTF(Z) & HTF(Z) FROM DISCRETE STATE-SPACE MODEL

* 27 WRITE ADJOINT(SI-AMAT) TO FILE ANSWER

* 28 FIND HTF FROM CLTF & GTF (FOR CLTF=GTF*HTF/(1+GTF*HTF))

* 29 FIND HTF FROM CLTF & GTF (FOR CLTF= GTF /(1+GTF*HTF))

OPTION > 25

GTF(S) AND HTF(S) CALCULATED FROM STATE-SPACE

TYPE: GTF OR HTF FOR RESULTS

FORWARD-LOOP TRANSFER FUNCTION

$$GK = (GNK/GDK) = 1.213$$

		GTF(S) NUMERATOR	
I	GNPOLY(I)		GZERO(I)
1	(1.213)S** 8	(.8688E-11) + J(6.880)	
2	(84.99)S** 7	(.8670E-11) + J(-6.880)	
3	(5418.)S** 6	(-19.81) + J(1.554)	
4	(.2494E+06)S** 5	(-19.81) + J(-1.554)	
5	(.6119E+07)S** 4	(-15.21) + J(2.205)	
6	(.7856E+08)S** 3	(-15.21) + J(-2.205)	
7	(.5698E+09)S** 2	(-.4079E-12) + J(50.81)	
8	(.3168E+10)S** 1	(-.4079E-12) + J(-50.81)	
9	(.1383E+11)	GNK= 1.213	

		GTF(S) DENOMINATOR	
I	GDPOLY(I)		GPOLE(I)
1	(1.000)S**10	(-.1916E-09) + J(3.464)	
2	(70.04)S** 9	(-.1916E-09) + J(-3.464)	
3	(6017.)S** 8	(-19.81) + J(-1.554)	
4	(.3142E+06)S** 7	(-19.81) + J(1.554)	
5	(.9563E+07)S** 6	(-15.21) + J(-2.205)	
6	(.2149E+09)S** 5	(-15.21) + J(2.205)	
7	(.3703E+10)S** 4	(.1402E-11) + J(-21.71)	
8	(.3978E+11)S** 3	(.1398E-11) + J(21.71)	
9	(.2056E+12)S** 2	(-.2216E-12) + J(60.80)	
10	(.4470E+12)S** 1	(-.2216E-12) + J(-60.80)	
11	(.1951E+13)	GDK= 1.000	

OPTION > HTF

FEEDBACK-LOOP TRANSFER FUNCTION

$$HK = (HNK/HDK) = 14.31$$

		HTF(S) NUMERATOR	
I	HNPOLY(I)		HZERO(I)
1	(17.36)S** 9	(.8111E-02) + J(0.)	
2	(1276.)S** 8	(-7.386) + J(5.583)	
3	(.1169E+06)S** 7	(-7.386) + J(-5.583)	
4	(.5326E+07)S** 6	(-1.689) + J(-12.35)	
5	(.1601E+09)S** 5	(-1.689) + J(12.35)	
6	(.2489E+10)S** 4	(-22.63) + J(-22.62)	
7	(.3020E+11)S** 3	(-22.63) + J(22.62)	
8	(.2253E+12)S** 2	(-5.053) + J(-62.70)	
9	(.9350E+12)S** 1	(-5.053) + J(62.70)	
10	(-.7598E+10)	HNK= 17.36	

		HTF(S) DENOMINATOR	
I	HDPOLY(I)		HPOLE(I)
1	(1.213)S** 8	(.8688E-11) + J(6.880)	
2	(84.99)S** 7	(.8670E-11) + J(-6.880)	
3	(5418.)S** 6	(-19.81) + J(1.554)	
4	(.2494E+06)S** 5	(-19.81) + J(-1.554)	
5	(.6119E+07)S** 4	(-15.21) + J(2.205)	
6	(.7856E+08)S** 3	(-15.21) + J(-2.205)	
7	(.5698E+09)S** 2	(-.4079E-12) + J(50.81)	
8	(.3168E+10)S** 1	(-.4079E-12) + J(-50.81)	

OPTION > 21

OPTION >

DLTF

OPEN-LOOP TRANSFER FUNCTION

OLK= GAIN*(OLNK/OLDK)= 17.36
GAIN= 1.000

DLTF(S) NUMERATOR

I	OLNPOLY(I)	OLZERO(I)
1	(21.07)S**17	(.8111E-02) + J(0.)
2	(3024.)S**16	(-7.386) + J(5.583)
3	(.3444E+06)S**15	(-7.386) + J(-5.583)
4	(.2764E+08)S**14	(.8840E-11) + J(-6.880)
5	(.1705E+10)S**13	(.8839E-11) + J(6.880)
6	(.8381E+11)S**12	(-15.21) + J(2.205)
7	(.3269E+13)S**11	(-15.21) + J(-2.205)
8	(.9882E+14)S**10	(-1.689) + J(-12.35)
9	(.2274E+16)S** 9	(-1.689) + J(12.35)
10	(.4007E+17)S** 8	(-19.81) + J(-1.554)
11	(.5513E+18)S** 7	(-19.81) + J(1.554)
12	(.5984E+19)S** 6	(-22.63) + J(-22.62)
13	(.5073E+20)S** 5	(-22.63) + J(22.62)
14	(.3319E+21)S** 4	(-.2142E-11) + J(-50.81)
15	(.1664E+22)S** 3	(-.2104E-11) + J(50.81)
16	(.6074E+22)S** 2	(-5.053) + J(-62.70)
17	(.1290E+23)S** 1	(-5.053) + J(62.70)
18	(-.1051E+21)	OLNK= 21.07

DLTF(S) DENOMINATOR

I	OLDPOLY(I)	OLPOLE(I)
1	(1.213)S**18	(-.1916E-09) + J(3.464)
2	(170.0)S**17	(-.1916E-09) + J(-3.464)
3	(.1867E+05)S**16	(-15.21) + J(-2.205)
4	(.1521E+07)S**15	(-15.21) + J(2.205)
5	(.9449E+08)S**14	(.8546E-11) + J(6.880)
6	(.4783E+10)S**13	(.8546E-11) + J(-6.880)
7	(.1958E+12)S**12	(-19.81) + J(1.554)
8	(.6350E+13)S**11	(-19.81) + J(-1.554)
9	(.1641E+15)S**10	(-19.81) + J(1.553)
10	(.3422E+16)S** 9	(-19.81) + J(-1.553)
11	(.5714E+17)S** 8	(-15.21) + J(2.206)
12	(.7453E+18)S** 7	(-15.21) + J(-2.206)
13	(.7428E+19)S** 6	(.1656E-11) + J(21.71)
14	(.5674E+20)S** 5	(.1656E-11) + J(-21.71)
15	(.3414E+21)S** 4	(-.9013E-12) + J(50.81)
16	(.1609E+22)S** 3	(-.1101E-11) + J(-50.81)
17	(.5371E+22)S** 2	(.5889E-12) + J(60.80)
18	(.1236E+23)S** 1	(.5889E-12) + J(-60.80)
19	(.2697E+23)	OLDK= 1.213

FACTORED INPUT OF OLTF
ENTER NUM & DENOM DEGREES (OR SOURCE): 9,10

ENTER NUMERATOR CONSTANT: 21.07

ENTER EACH ROOT--RE,IM

OLZERO(1)= .0081111,0
OLZERO(2)= -7.386,5.583
OLZERO(3)= (-7.386) + J(-5.583) ASSUMED
OLZERO(4)= -1.688,12.35
OLZERO(5)= (-1.689) + J(-12.35) ASSUMED
OLZERO(6)= -22.63,22.62
OLZERO(7)= (-22.63) + J(-22.62) ASSUMED
OLZERO(8)= -5.053,62.7
OLZERO(9)= (-5.053) + J(-62.70) ASSUMED

OLTF NUMERATOR (OLNPOLY)

(21.07)S** 9
(1549.)S** 8
(.1419E+06)S** 7
(.6464E+07)S** 6
(.1944E+09)S** 5
(.3021E+10)S** 4
(.3666E+11)S** 3
(.2735E+12)S** 2
(.1135E+13)S** 1
(-.9221E+10)

OLTF ZEROS (OLZERO)

(.8111E-02) + J(0.)
(-7.386) + J(5.583)
(-7.386) + J(-5.583)
(-1.689) + J(12.35)
(-1.689) + J(-12.35)
(-22.63) + J(22.62)
(-22.63) + J(-22.62)
(-5.053) + J(62.70)
(-5.053) + J(-62.70)
POLYNOMIAL CONSTANT= 21.07

ENTER DENOMINATOR CONSTANT: 1.233

ENTER EACH ROOT--RE,IM

OLPOLE(1)= 0,3.464
OLPOLE(2)= (0.) + J(-3.464) ASSUMED
OLPOLE(3)= -19.81,1.553
OLPOLE(4)= (-19.81) + J(-1.553) ASSUMED
OLPOLE(5)= -15.21,2.206
OLPOLE(6)= (-15.21) + J(-2.206) ASSUMED
OLPOLE(7)= 0,21.71
OLPOLE(8)= (0.) + J(-21.71) ASSUMED
OLPOLE(9)= 0,60.8
OLPOLE(10)= (0.) + J(-60.80) ASSUMED

OLTF DENOMINATOR (OLDPOLY)

(1.213)S**10
(84.96)S** 9
(7298.)S** 8
(.3810E+06)S** 7
(.1160E+08)S** 6
(.2606E+09)S** 5
(.4491E+10)S** 4
(.4824E+11)S** 3
(.2493E+12)S** 2
(.5419E+12)S** 1
(.2365E+13)

OLTF POLES (OLPOLE)

(0.) + J(3.464)
(0.) + J(-3.464)
(-19.81) + J(1.553)
(-19.81) + J(-1.553)
(-15.21) + J(2.206)
(-15.21) + J(-2.206)
(0.) + J(21.71)
(0.) + J(-21.71)
(0.) + J(60.80)
(0.) + J(-60.80)
POLYNOMIAL CONSTANT= 1.213

GAIN= 1.0 OLK= GAIN*(OLNK/OLDK)= 17.37015663644

OPTION > AA=10 THESE COMMANDS SET THE PLOT BOUNDARIES

AA= 10.00000000

OPTION > BB=70

BB= 70.00000000

OPTION > DD=-70

DD= -70.00000000

OPTION > PLOT,ON

OPTION > ANSWER,ON

ANSWER ON--OUTPUT WILL GO TO FILE--ANSWER

OPTION > 42

ENTER GAIN OF INTEREST (GAIN),TOLERANCE (GTOL):> 1,.01

TITLE OF THIS PARTICULAR PLOT--PRINTED INSIDE BOX:

> [-----ENTER TITLE (50 CHARACTERS MAX)-----] <
> ROOT LOCUS, 3M BEAM WT = DIAG(500 500 500 2000)

ROOT LOCUS, 3M BEAM WT = DIAG(500 500 500 2000)

OPTION > STOP

LOCAL FILE--PLOT--CONTAINS CALCOMP PLOT(S)

LOCAL FILE--ANSWER--CONTAINS OUTPUT

ALL INFO IN TOTAL HAS BEEN SAVED IN LOCAL FILE--MEMORY.

STOP

9.632 CP SECONDS EXECUTION TIME

COMMAND- ROUTE,PLOT,ST=CSB,DC=PT,TID=BB

COMMAND- ROUTE,ANSWER,DC=PR,ST=CSB,TID=BB,FID=F11

COMMAND- LOGOUT

OPEN-LOOP (OLTF) ROOT LOCUS USING OPTION 42

CODE

0-LOOP PT.
1-POLE

2-ZERO
3-BREAK PT.

4-IMAGINARY AXIS
5-SENSITIVITY PT.

10 POLES AT

X = 0.	Y = 3.4540
X = 0.	Y = -3.4540
X = -19.810	Y = 1.5730
X = -19.810	Y = -1.5730
X = -15.210	Y = 2.2050
X = -15.210	Y = -2.2050
X = 0.	Y = 21.710
X = 0.	Y = -21.710
X = 0.	Y = 60.800
X = 0.	Y = -60.800

3 ZEROS AT

X = .31111E-02	Y = 0.
X = -7.3850	Y = 5.6830
X = -7.3850	Y = -5.6830
X = -1.6830	Y = 12.350
X = -1.6830	Y = -12.350
X = -22.530	Y = 22.520
X = -22.530	Y = -22.520
X = -5.0530	Y = 62.700
X = -5.0530	Y = -62.700

GAIN CONSTANT (OLNK/OLDK) = 17.370157

GAIN OF INTEREST (GAIN) = 1.000

+OR- GTOL = .1000E-0

SENSITIVITY OF INTEREST (OLK) = 17.37

+OR- KTD. = .1737

ROOTS OF INTEREST

X = -3.1350	Y = 2.5015
X = -3.1350	Y = -2.5015
X = -4.7211	Y = 0.
X = -11.116	Y = -13.175
X = -11.116	Y = 13.175
X = -5.4503	Y = -21.402
X = -5.4503	Y = 21.402
X = -11.532	Y = 0.
X = .11975	Y = -52.245
X = .11975	Y = 52.245

REGION OF CALCULATION-REAL: CD= -90.0
IMAJ: DD= -70.0

TO AA= 10.0
TO BB= 70.0

BRANCH NUMBER 1

CALCULATION STEP SIZE = .0000

0.	3.4649000	3.4649000	0.	.00000	1
-3.0733427	2.5135774	4.0330874	.790251	.73213	7
-3.2323154	2.3910152	4.1435637	1.01446	.78020	6
-5.6551227	4.7552771	7.3255615	2.27050	.76170	3
-7.3350000	5.5930100	9.2536554	0.	.79774	2

BRANCH NUMBER 2

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
0.	-3.4649000	3.4649000	0.	.00000	1
-3.0733427	-2.5135774	4.0330874	.790251	.73213	7
-3.2323154	-2.3910152	4.1435637	1.01446	.78020	6
-5.6551227	-4.7552771	7.3255615	2.27050	.76170	3
-7.3350000	-5.5930100	9.2536554	0.	.79774	2

BRANCH NUMBER 3

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
-19.310000	1.7530000	19.870780	0.	.99994	1
-19.473547	0.	19.473547	.129955E-07	1.00000	7
-23.473547	0.	23.473547	.174482E-01	1.00000	0
-27.473547	0.	27.473547	.987254E-01	1.00000	9
-31.473547	0.	31.473547	.269939	1.00000	7
-35.473547	0.	35.473547	.721512	1.00000	6
-39.473547	0.	39.473547	.926712	1.00000	5
-41.873547	0.	41.873547	1.02433	1.00000	4
-45.233547	0.	45.233547	1.30914	1.00000	3
-49.233547	0.	49.233547	1.65059	1.00000	2
-53.233547	0.	53.233547	1.98770	1.00000	1
-57.233547	0.	57.233547	2.31655	1.00000	0
-61.233547	0.	61.233547	2.63648	1.00000	9
-65.233547	0.	65.233547	2.94727	1.00000	8
-69.233547	0.	69.233547	3.24959	1.00000	7
-73.233547	0.	73.233547	3.54459	1.00000	6
-77.233547	0.	77.233547	3.83281	1.00000	5
-81.233547	0.	81.233547	4.11517	1.00000	4
-85.233547	0.	85.233547	4.39240	1.00000	3
-89.233547	0.	89.233547	4.66511	1.00000	2
-90.033547	0.	90.033547	4.71916	1.00000	1

BOUNDARY

BRANCH NUMBER 4

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
-19.310000	-1.7530000	19.870780	0.	.99994	1
-19.473547	0.	19.473547	.129955E-07	1.00000	7
-23.473547	0.	23.473547	.174482E-01	1.00000	0
-27.473547	0.	27.473547	.987254E-01	1.00000	9

0.81111000E-02 0.

0.81111000E-02 0.

1.00000 2

BRANCH NUMBER 5

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
-15.210000	2.200000	15.359142	0.	.98855	1
-16.553703	4.597023	17.277564	.166728E-01	.96439	0
-15.338631	8.320576	17.454424	.160355	.87879	0
-13.120324	11.548297	17.544963	.594198	.74781	0
-10.772835	13.800000	17.512472	1.05778	.51515	5
-7.558043	14.200000	16.094344	1.55155	.46559	0
-3.8504923	12.700000	13.275682	4.00795	.29040	0
-1.5330000	12.350000	12.464950	0.	.13550	2

BRANCH NUMBER 6

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
-15.210000	-2.200000	15.359142	0.	.98855	1
-16.553703	-4.597023	17.277564	.166728E-01	.96439	0
-15.338631	-8.320576	17.454424	.160355	.87879	0
-13.120324	-11.548297	17.544963	.594198	.74781	0
-10.772835	-13.800000	17.512472	1.05778	.51515	5
-7.558043	-14.200000	16.094344	1.55155	.46559	0
-3.8504923	-12.700000	13.275682	4.00795	.29040	0
-1.5330000	-12.350000	12.464950	0.	.13550	2

BRANCH NUMBER 7

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
0.	21.710000	21.710000	0.	.00000	1
-3.973621	21.443017	22.207553	.643106	.17905	0
-7.125357	21.201754	22.442904	1.08474	.31743	5
-10.130771	21.573767	23.952699	1.45140	.43523	0
-14.067117	23.275324	27.137205	2.22723	.51875	0
-17.001155	24.272775	30.150157	4.14249	.59750	0
-21.722521	23.710738	31.565451	17.5852	.68153	0
-22.530000	22.520100	31.938583	0.	.70725	2

BRANCH NUMBER 8

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
0.	-21.710000	21.710000	0.	.00000	1
-3.973621	-21.443017	22.207553	.643106	.17905	0

-17.400158	-22.577375	10.150157	0.14252	.59750
-21.722121	-22.710076	21.958451	17.5852	.66157
-22.630000	-22.620000	21.936333	0.	.70725

BRANCH NUMBER 9

CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
0.	50.800000	60.800000	0.	.00000	1
.12233051	52.777380	62.777501	1.09639	.00197	5
0.	52.734578	62.734558	1.42474	.00000	4
-3.2438032	54.536470	64.536470	7.24999	.05022	0
-5.0530000	52.700000	62.803281	0.	.08033	2

BRANCH NUMBER 10

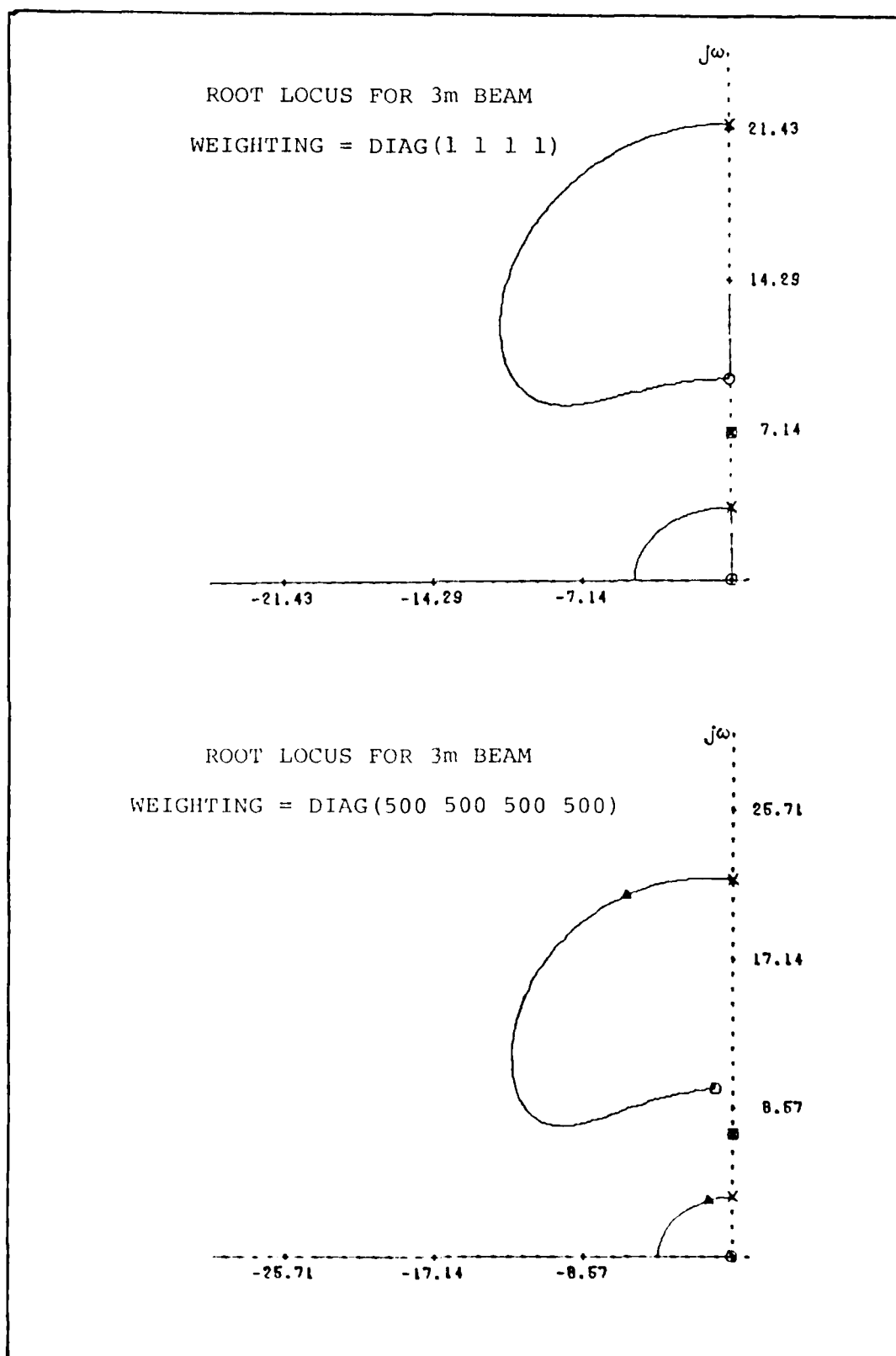
CALCULATION STEP SIZE = .8000
PRINTING STEP SIZE = 4.000

LOCUS REAL	LOCUS IMAG	DIST TO ORIGIN	GAIN	ZETA	CO
0.	-50.800000	60.800000	0.	.00000	1
.12233051	-52.777380	62.777501	1.09639	.00197	5
0.	-52.734578	62.734558	1.42474	.00000	4
-3.2438032	-54.536470	64.536470	7.24999	.05022	0
-5.0530000	-52.700000	62.803281	0.	.08033	2

***** F1100JJ //// END OF LIST ////

Appendix B

Root Locus Diagrams and Time Response Plots



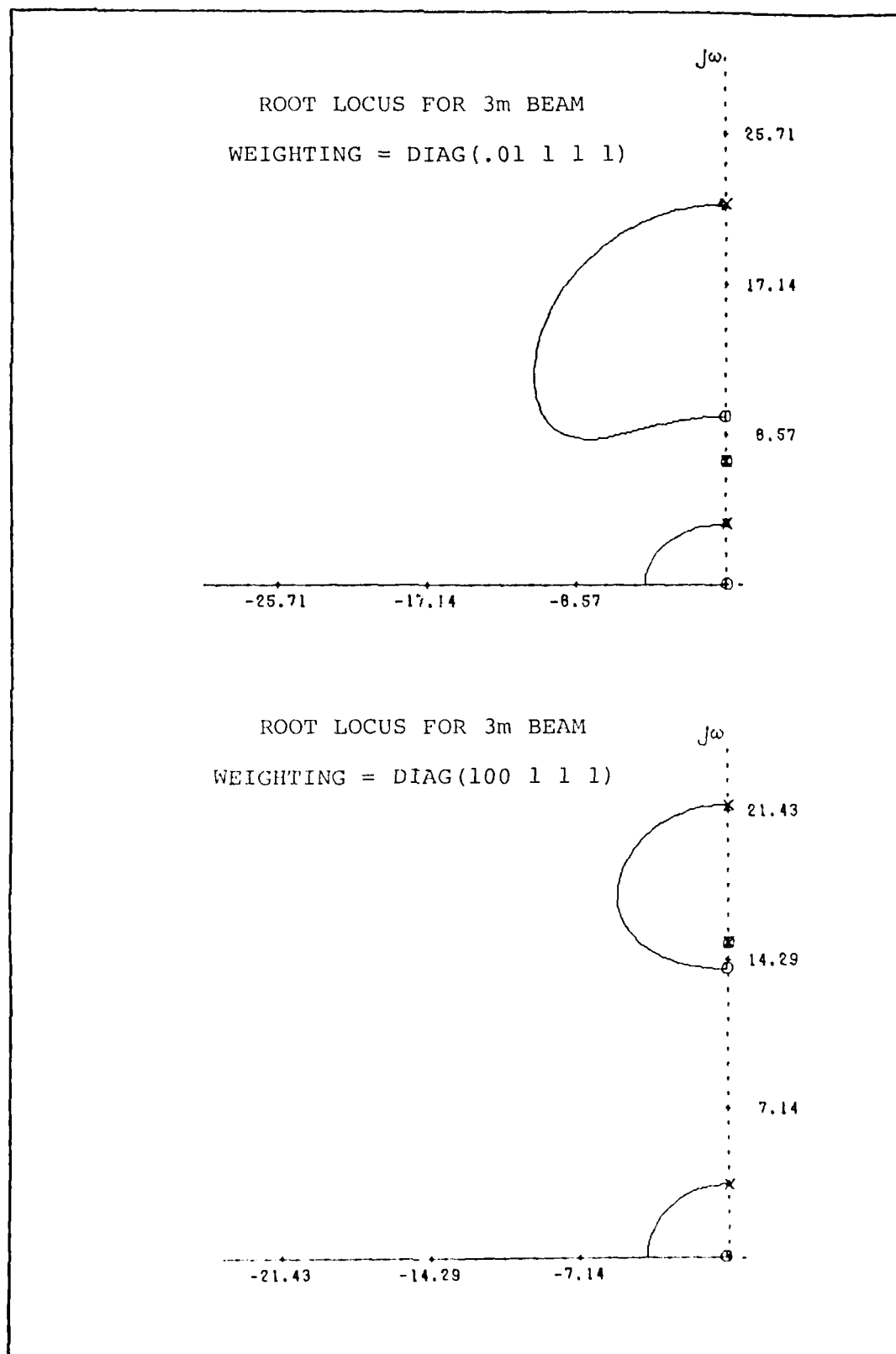


Figure B2. Root locus diagrams for first state weighting variation.

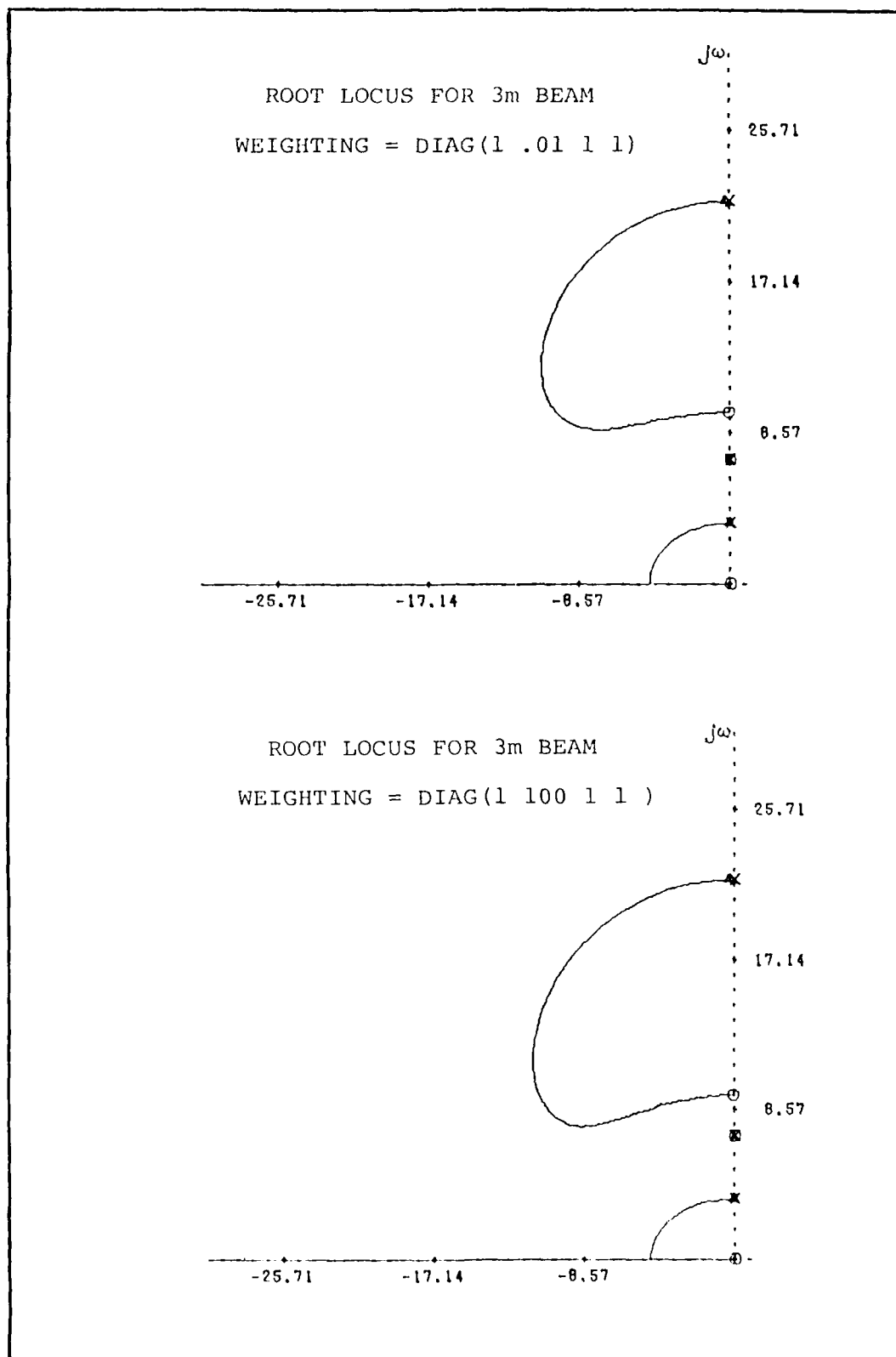


Figure B3. Root locus diagrams for second state weighting variation.

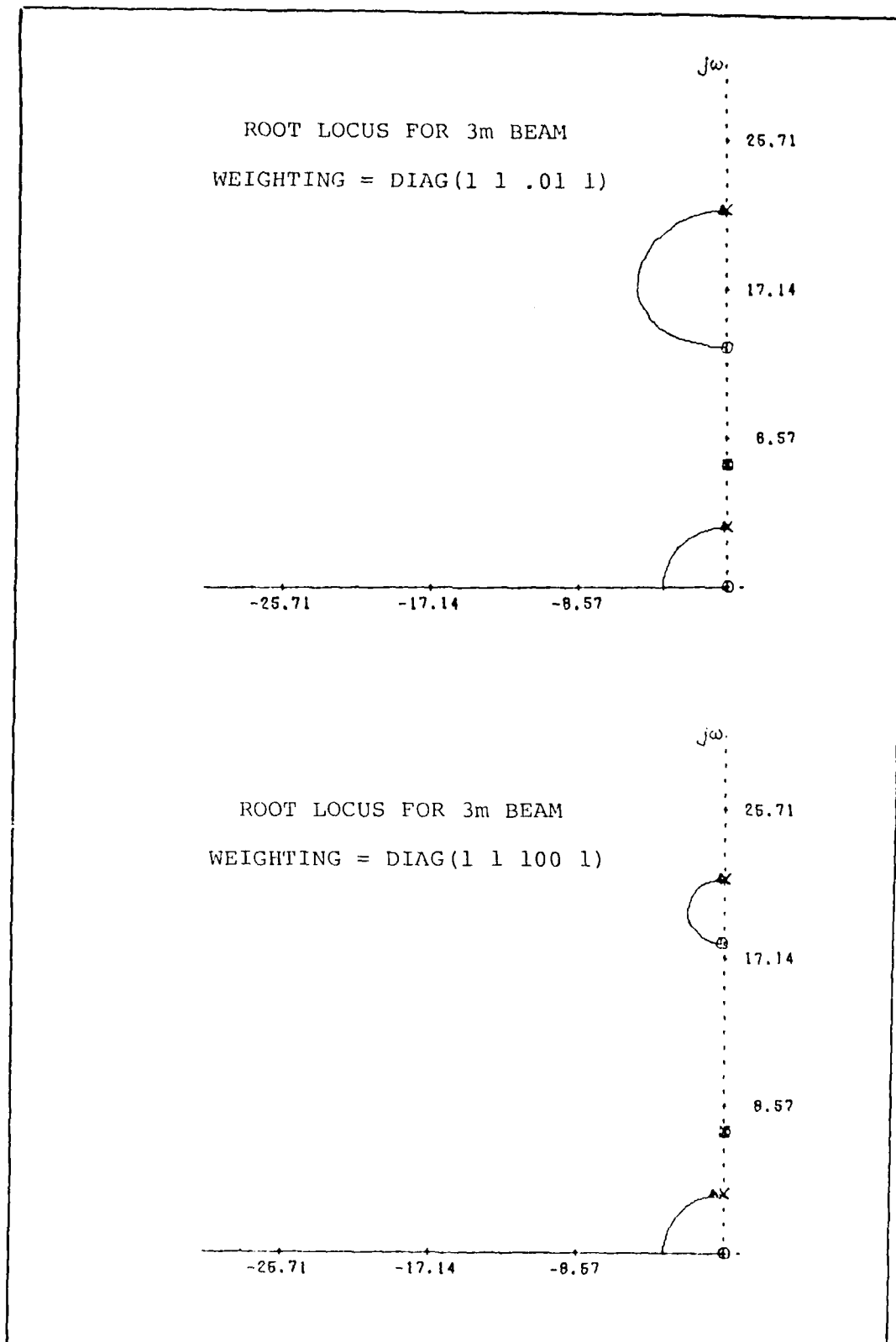
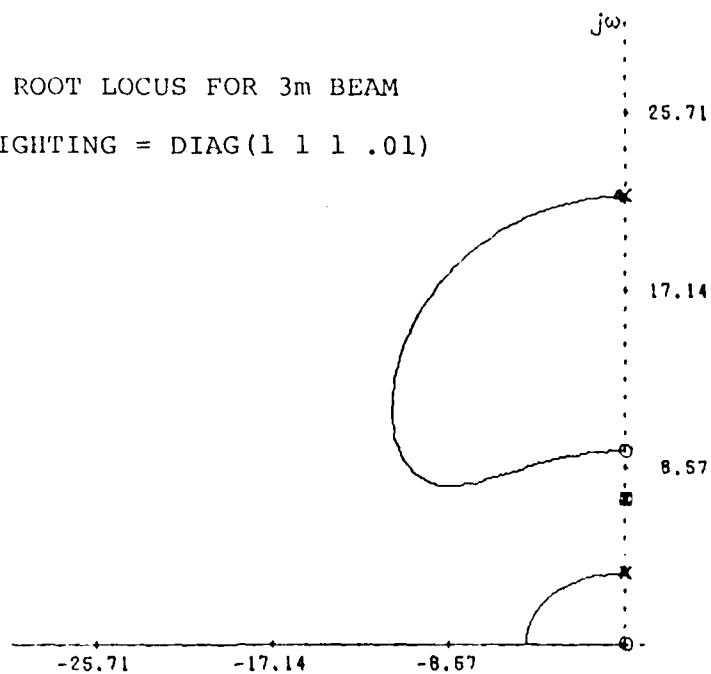


Figure B4. Root locus diagrams for third state weighting variation.

ROOT LOCUS FOR 3m BEAM
WEIGHTING = $\text{DIAG}(1 \ 1 \ 1 \ .01)$



ROOT LOCUS FOR 3m BEAM
WEIGHTING = $\text{DIAG}(1 \ 1 \ 1 \ 100)$

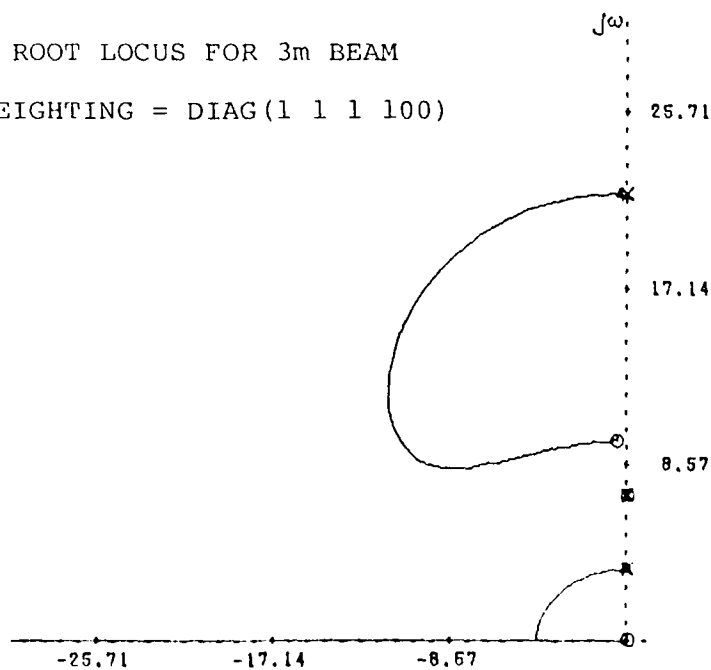
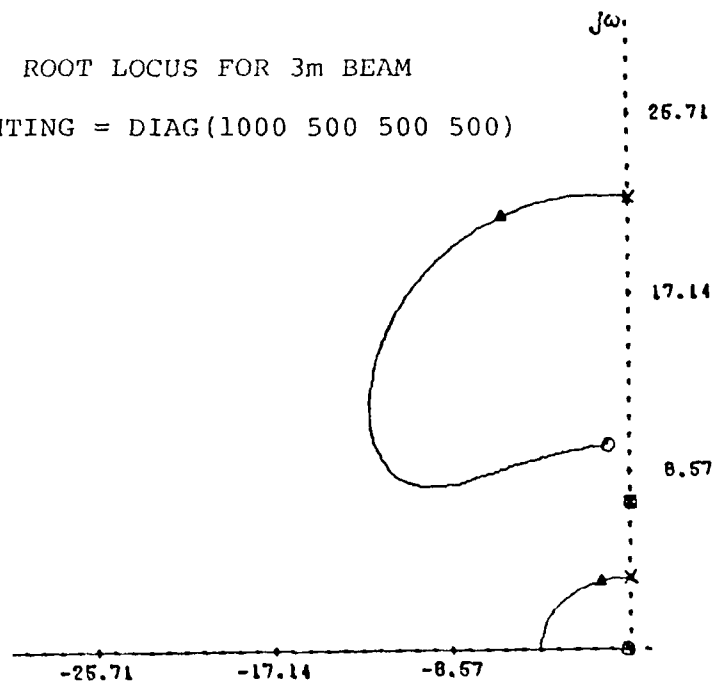


Figure B5. Root locus diagrams for fourth state weighting variatio

ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(1000 500 500 500)



ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(2000 500 500 500)

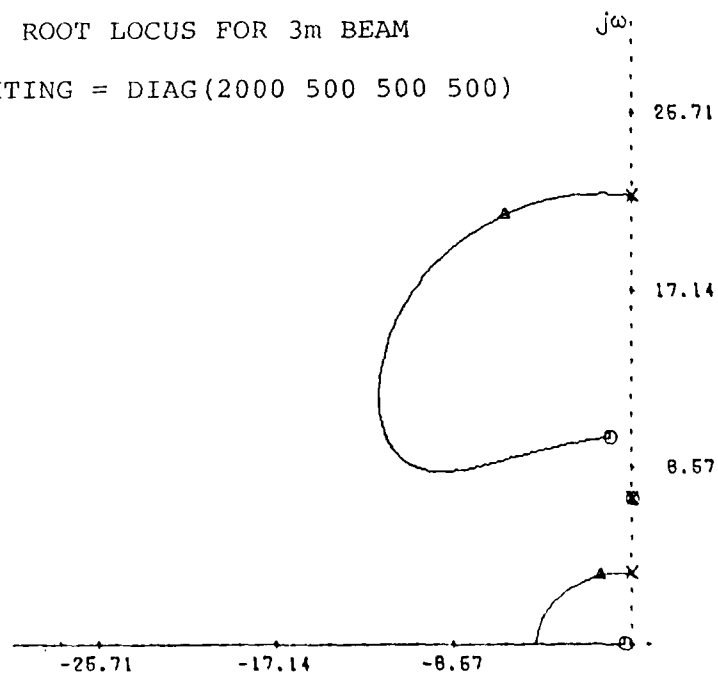


Figure B6. Root locus diagrams for first state weighting variation.

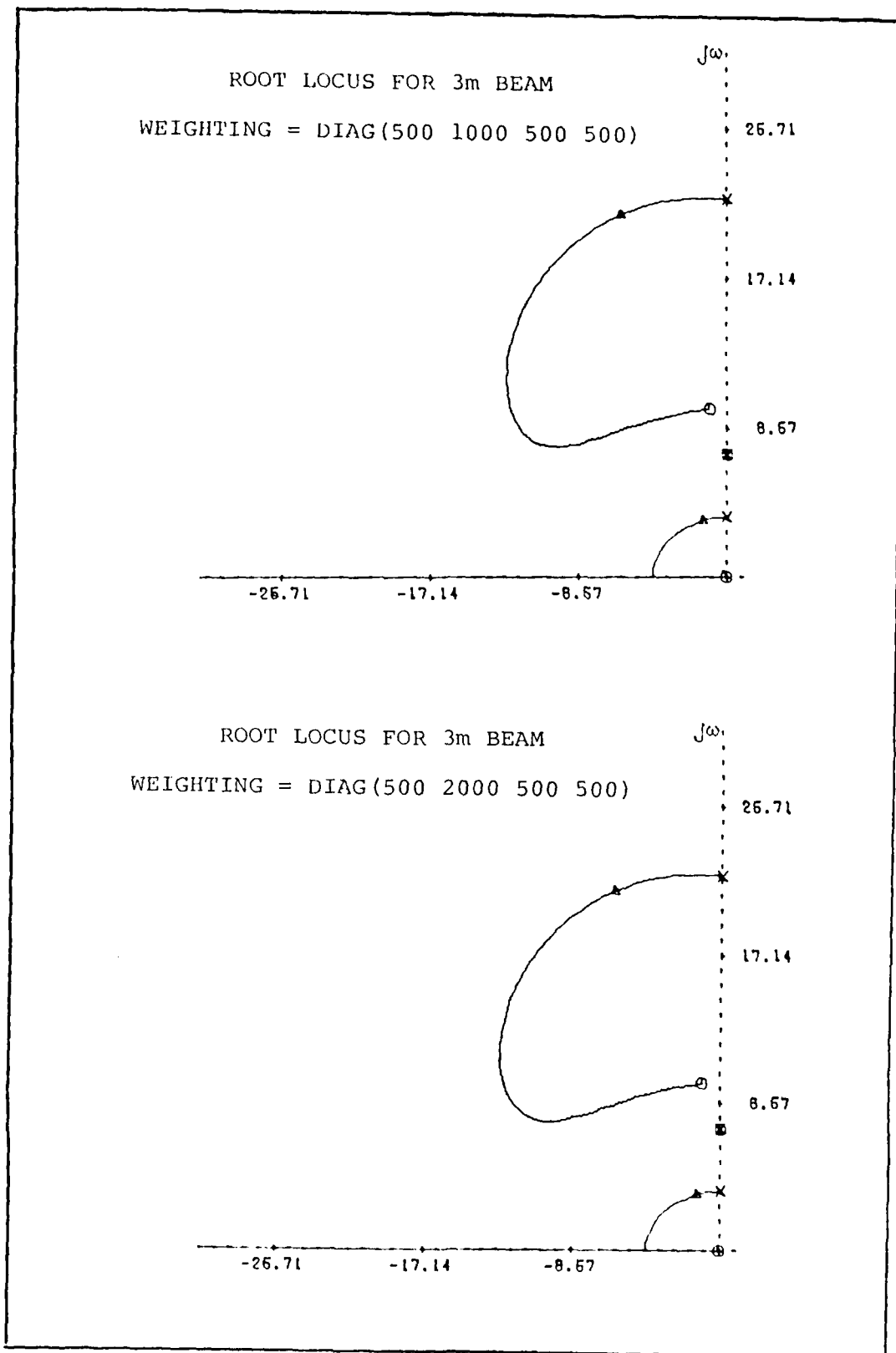


Figure B7. Root locus diagrams for second state weighting variation.

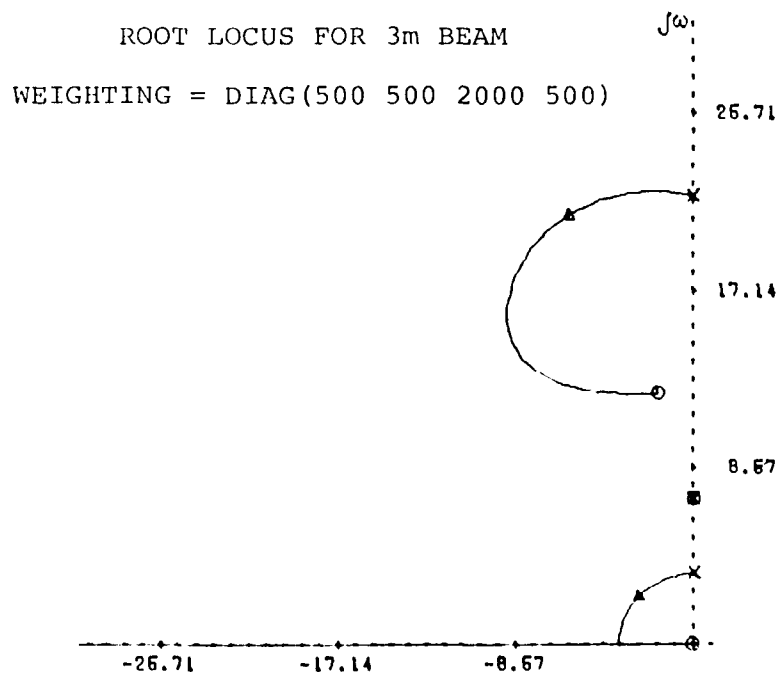
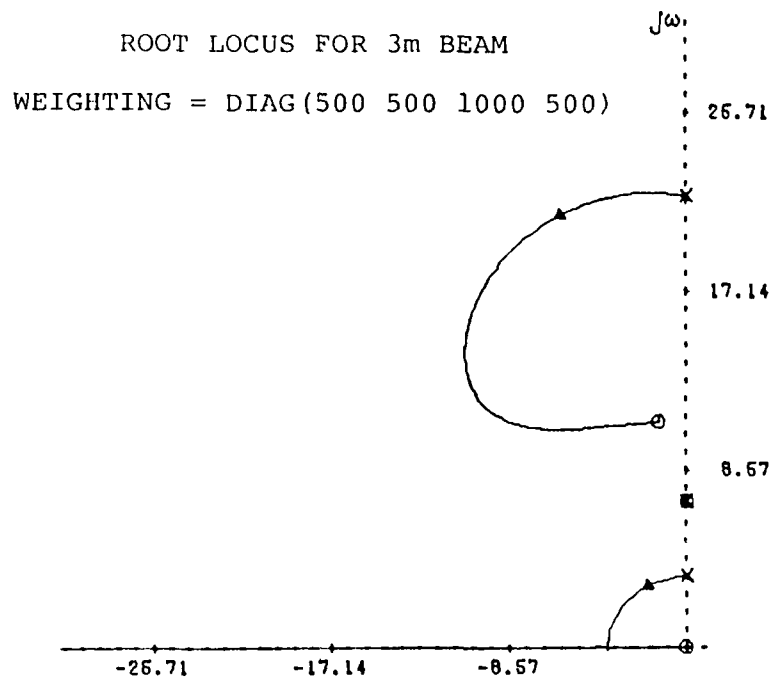


Figure B8. Root locus diagrams for third state weighting variation.

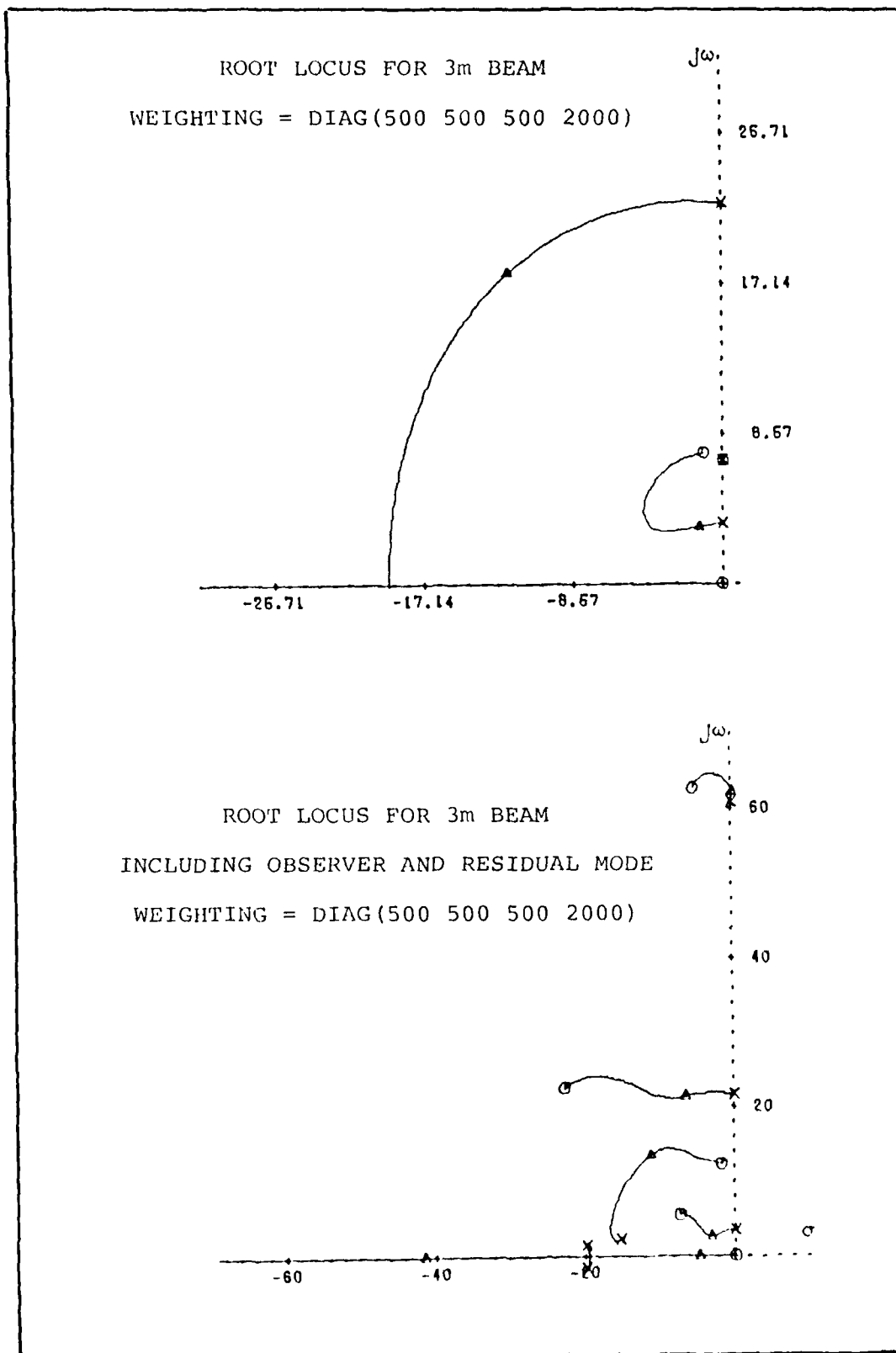
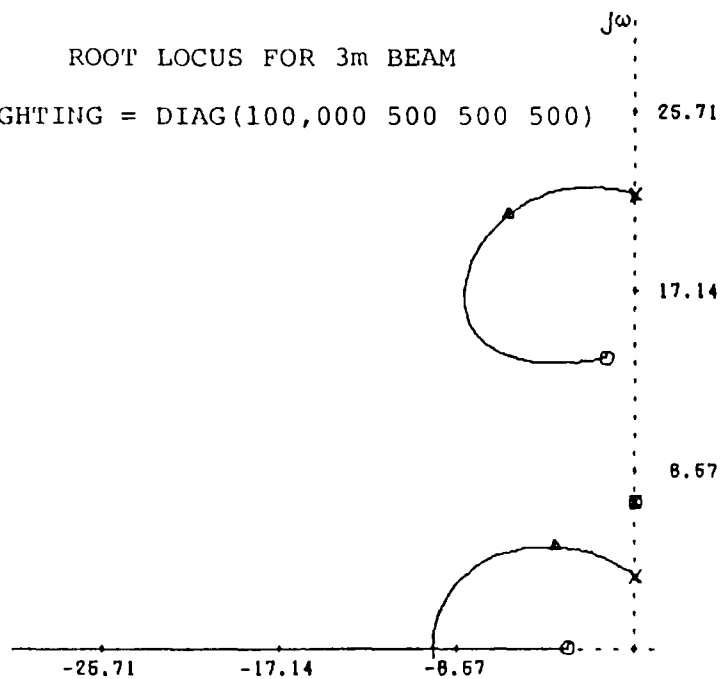


Figure B9. Root locus diagrams for fourth state weighting variation.

ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(100,000 500 500 500)



ROOT LOCUS FOR 3m BEAM
WEIGHTING = DIAG(500 10,000 500 500)

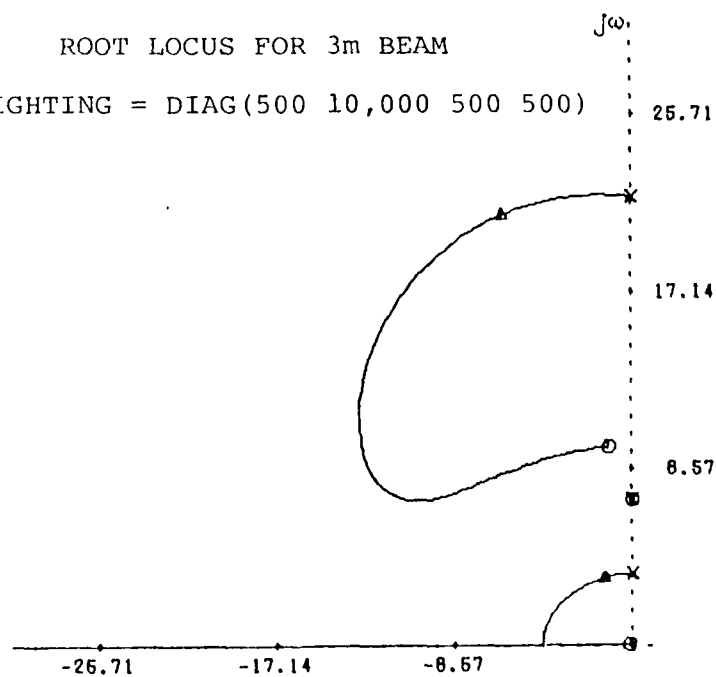


Figure B10. Root locus diagrams for large first two state weightings.

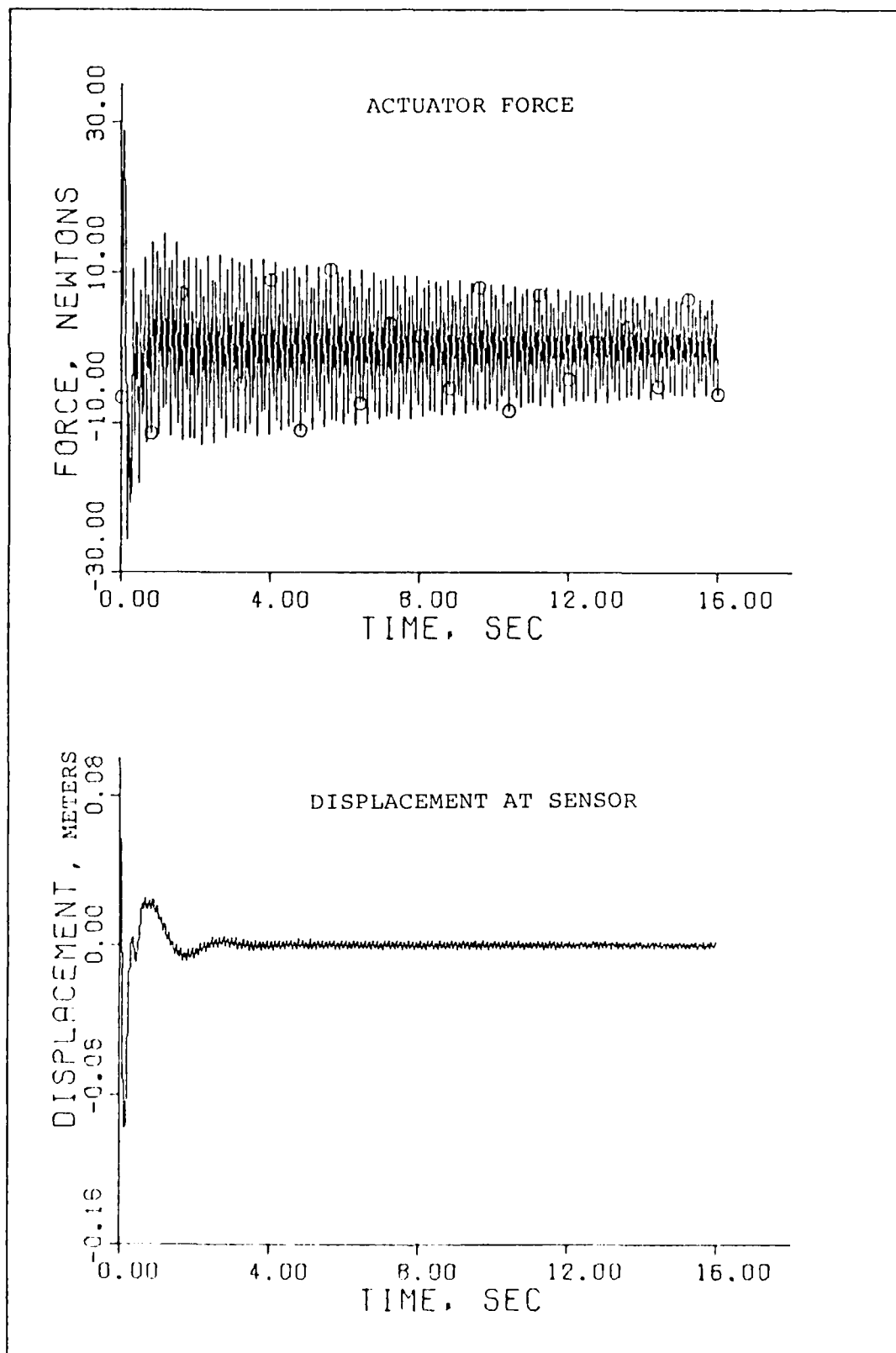


Figure B11. Time response for weighting = DIAG(500 500 500 500).

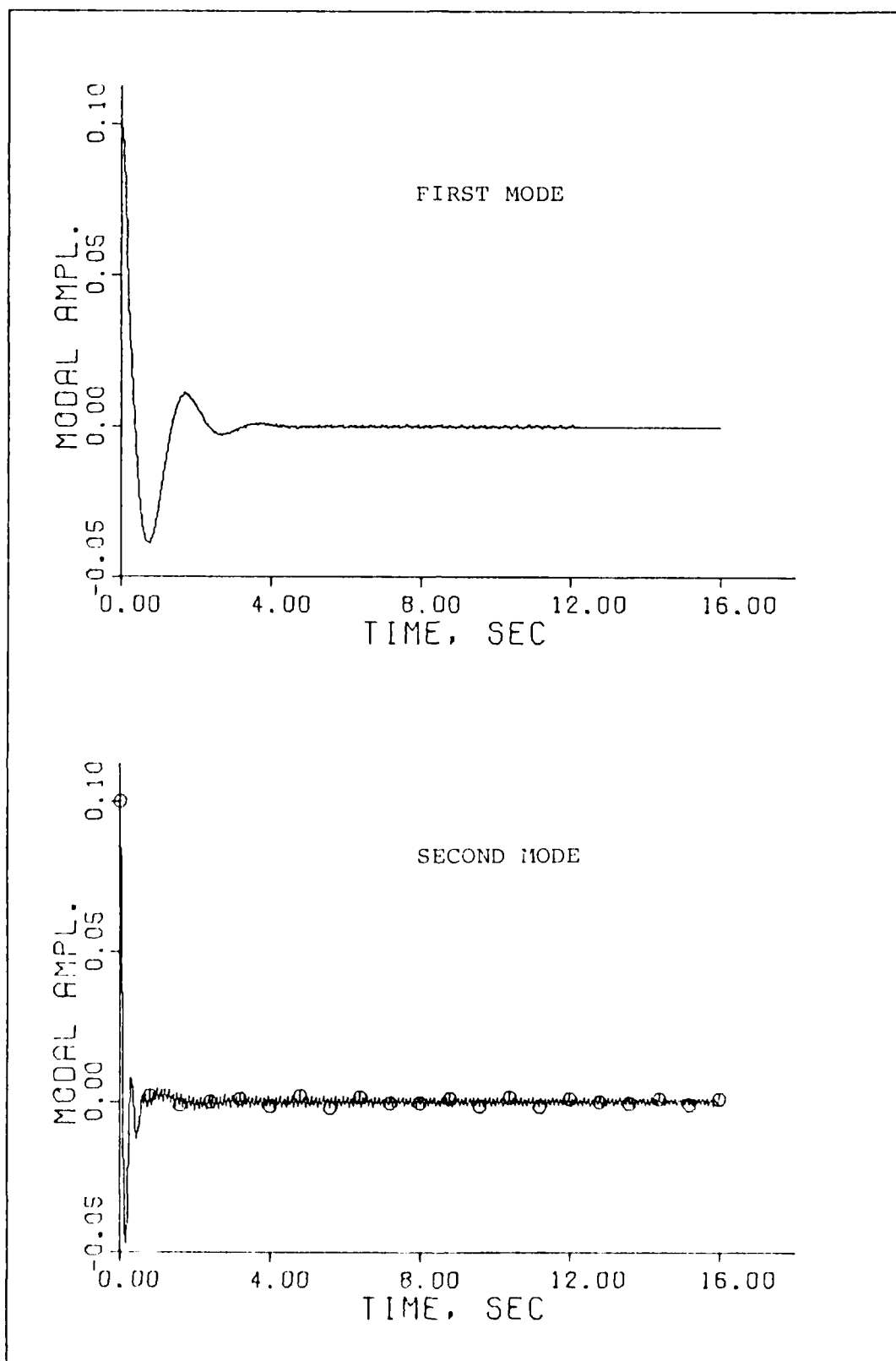


Figure B12. Time response for weighting = DIAG(500 500 500 500).

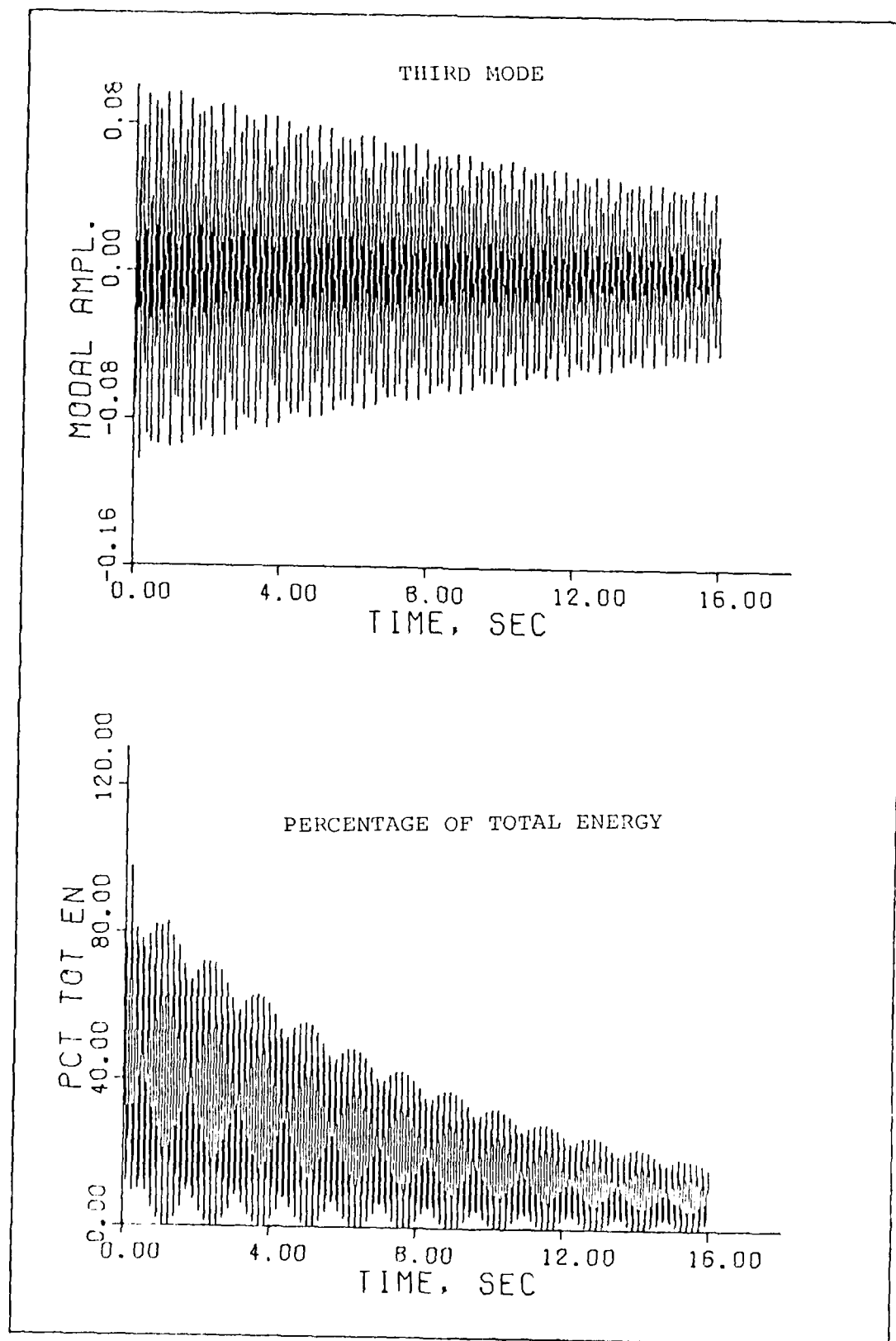


Figure B13. Time response for weighting = DIAG(500 500 500 500).

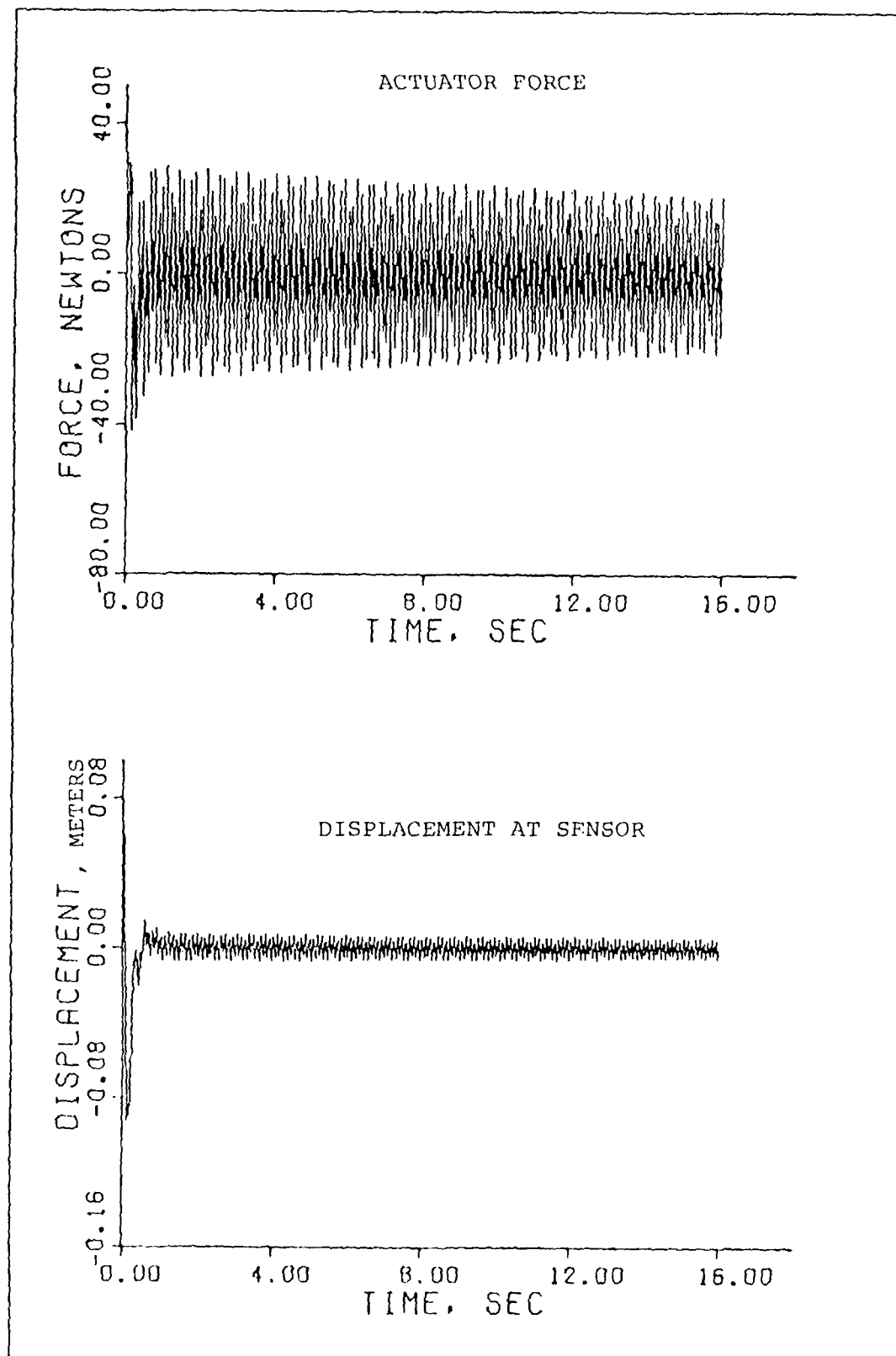


Figure B14. Time response for weighting \approx DIAG(100,000 500 500 500).

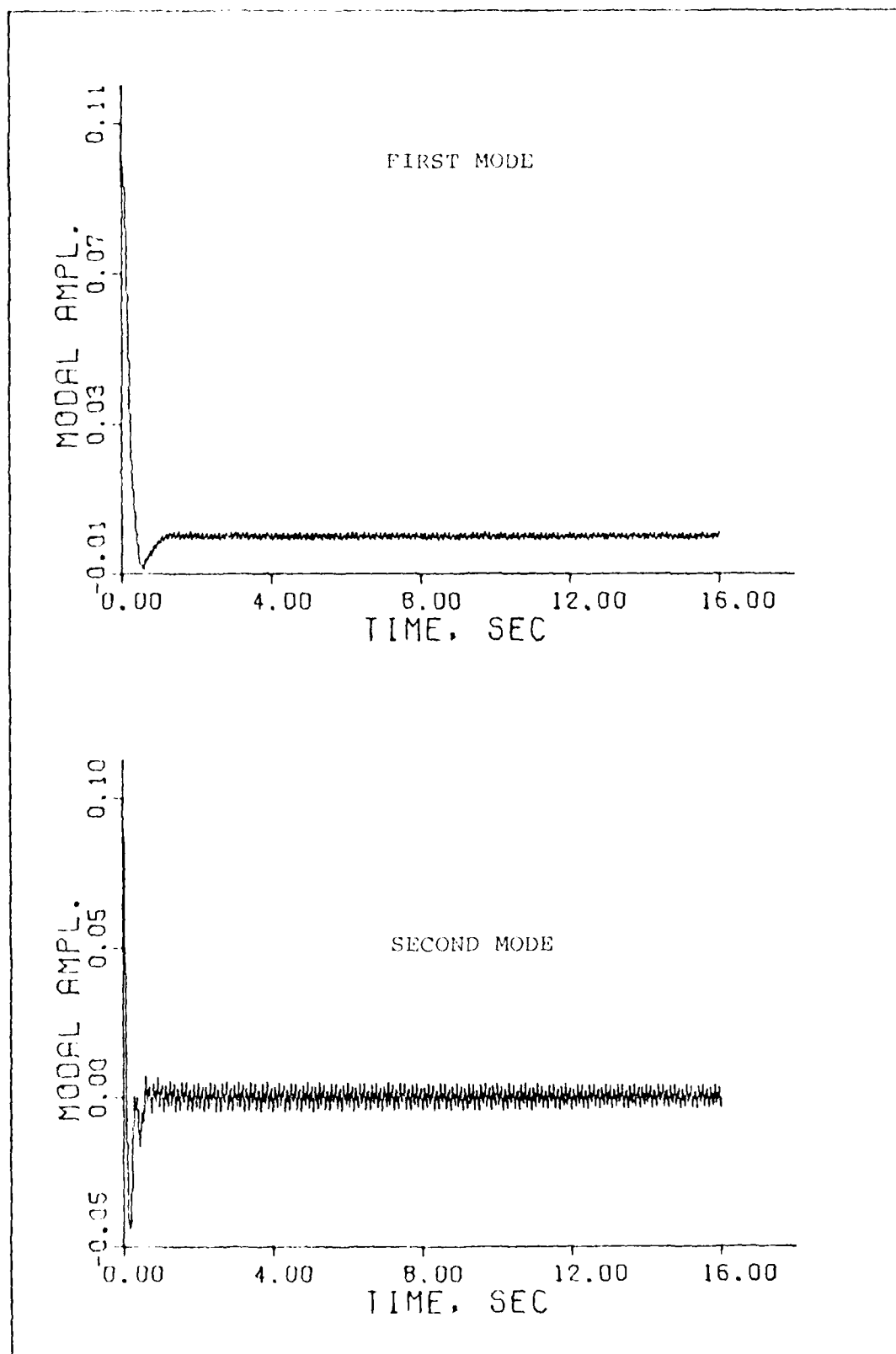


Figure B15. Time response for weighting = DIAG(100,000 500 500 500).

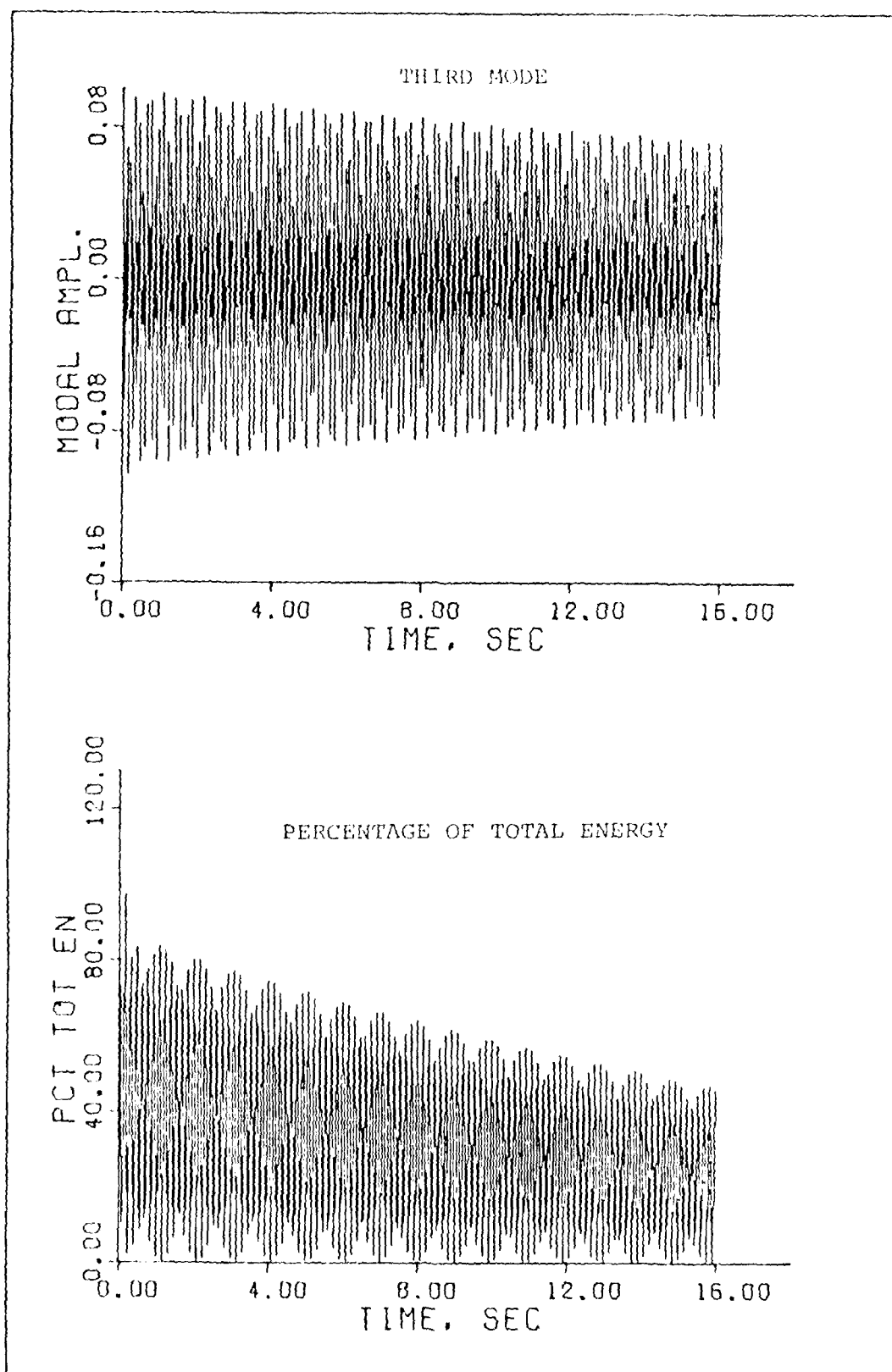


Figure B16. Time response for weighting = DIAG(100,000 500 500 500).

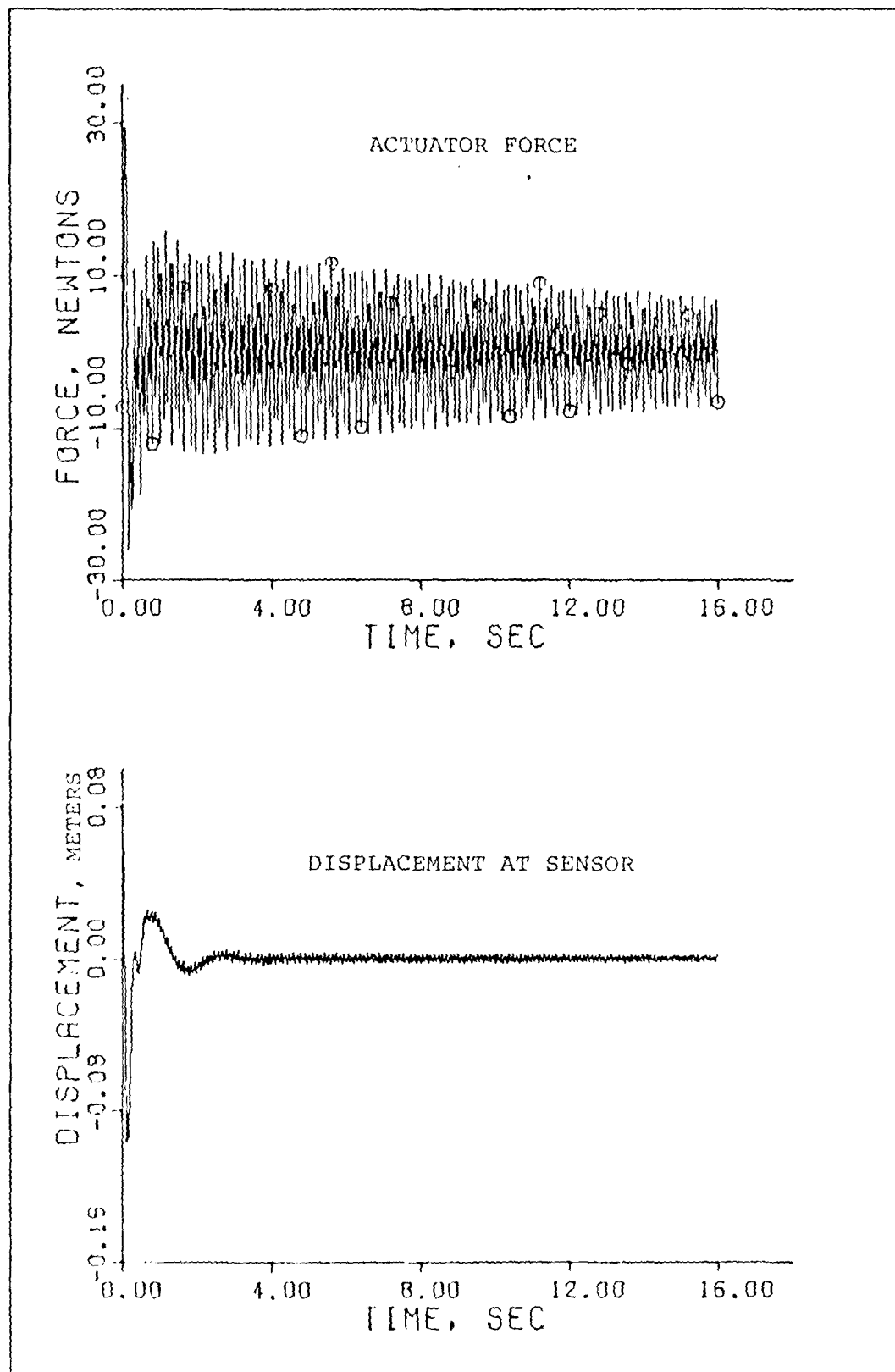


Figure B17. Time response for weighting = DIAG(500 10,000 500 500).

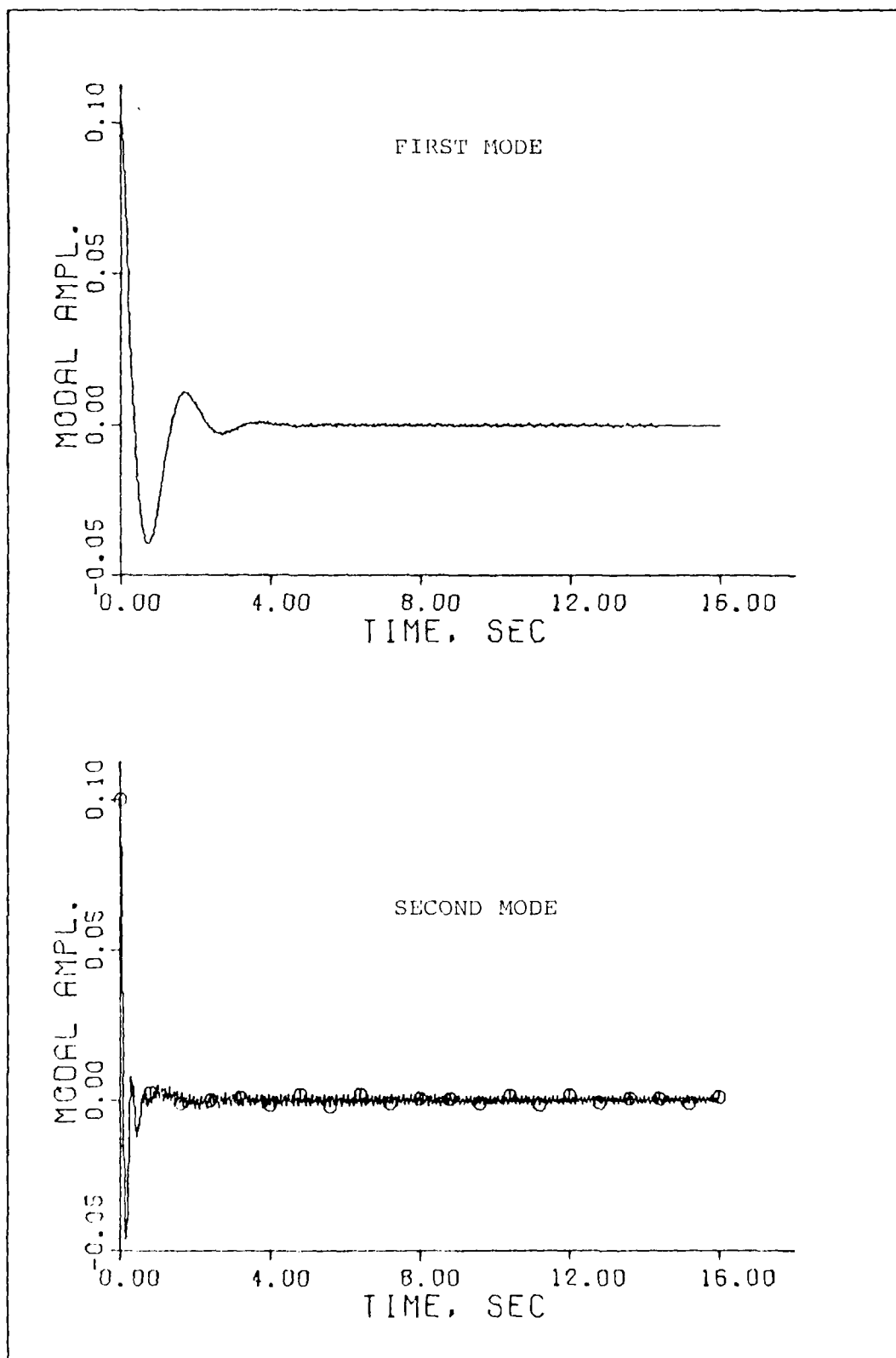


Figure B18. Time response for weighting = DIAG(500 10,000 500 500).

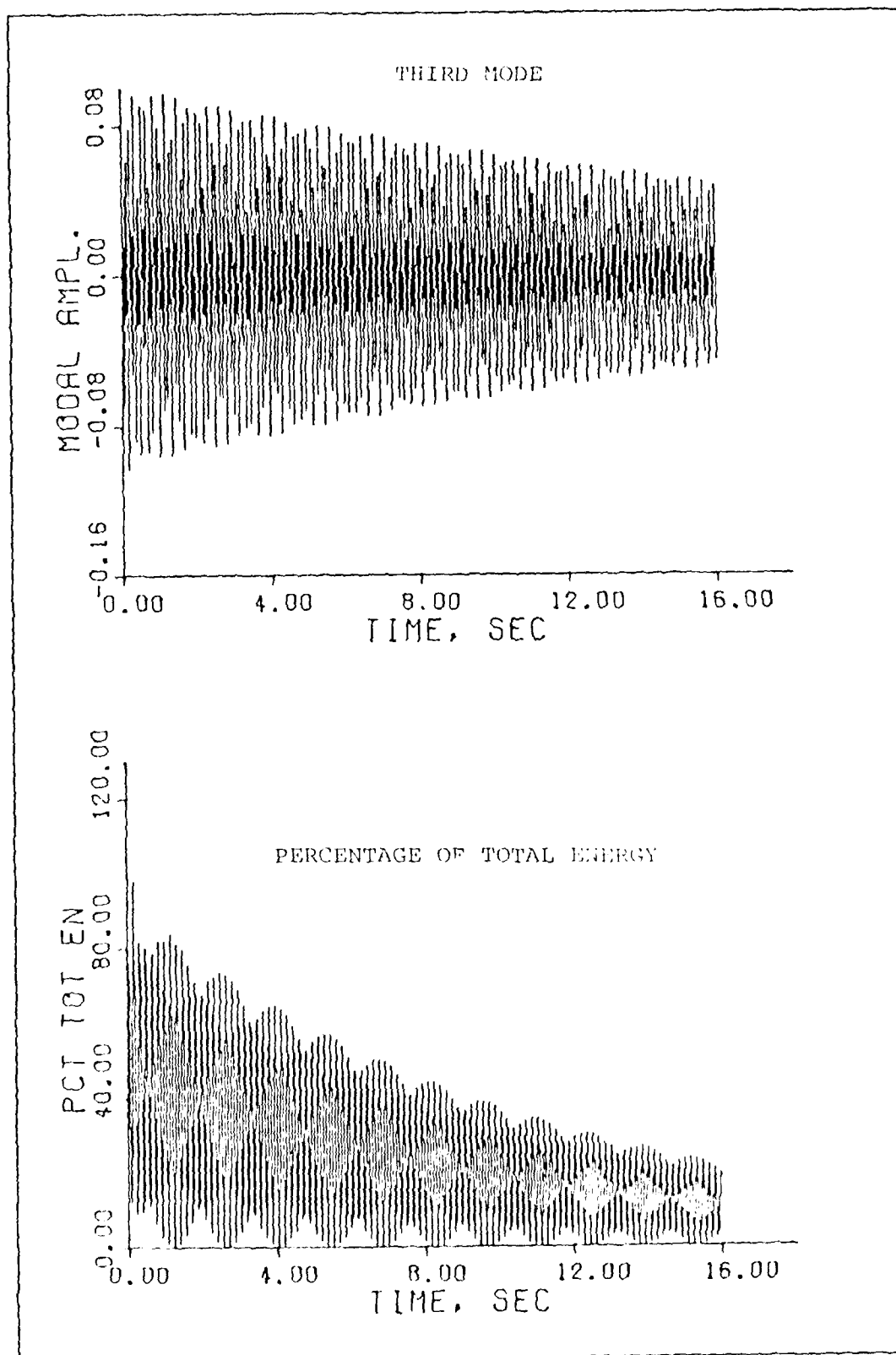


Figure B19. Time response for weighting = DIAG(500 10,000 500 500).

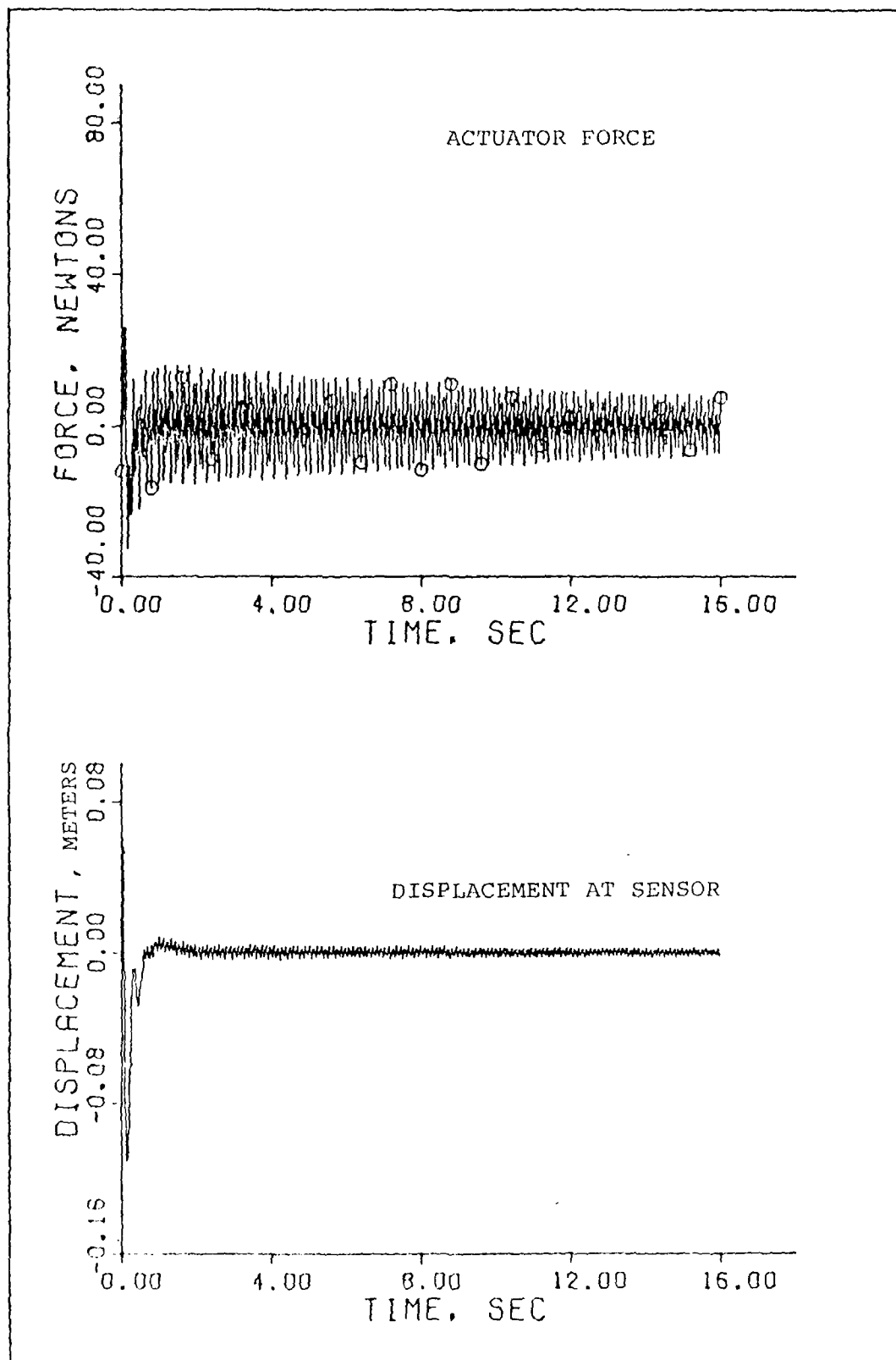


Figure B20. Time response for weighting = DIAG(500 500 2000 500).

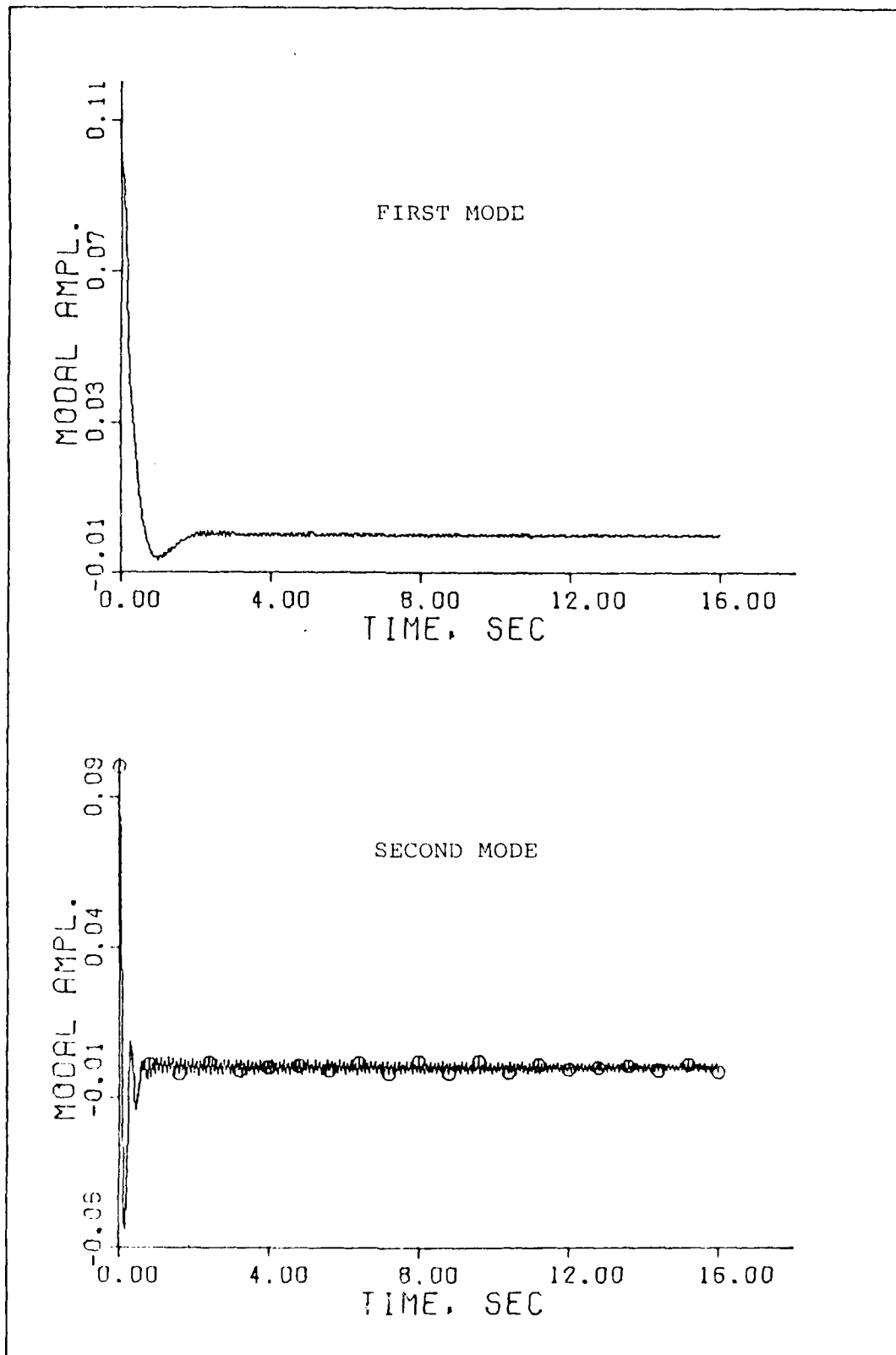


Figure B21. Time response for weighting = DIAG(500 500 2000 500).

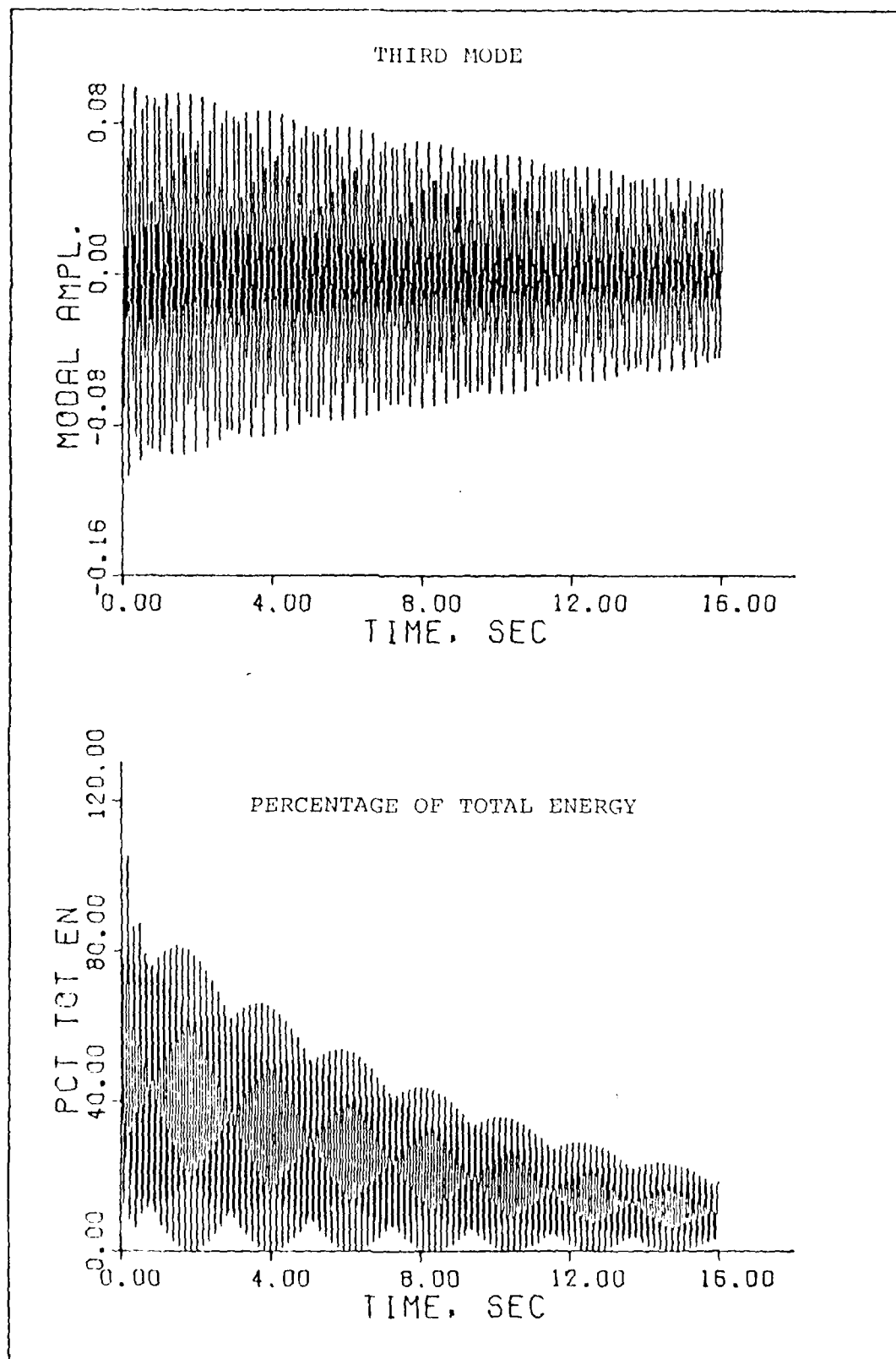


Figure B22. Time response for weighting = DIAG(500 500 2000 500).

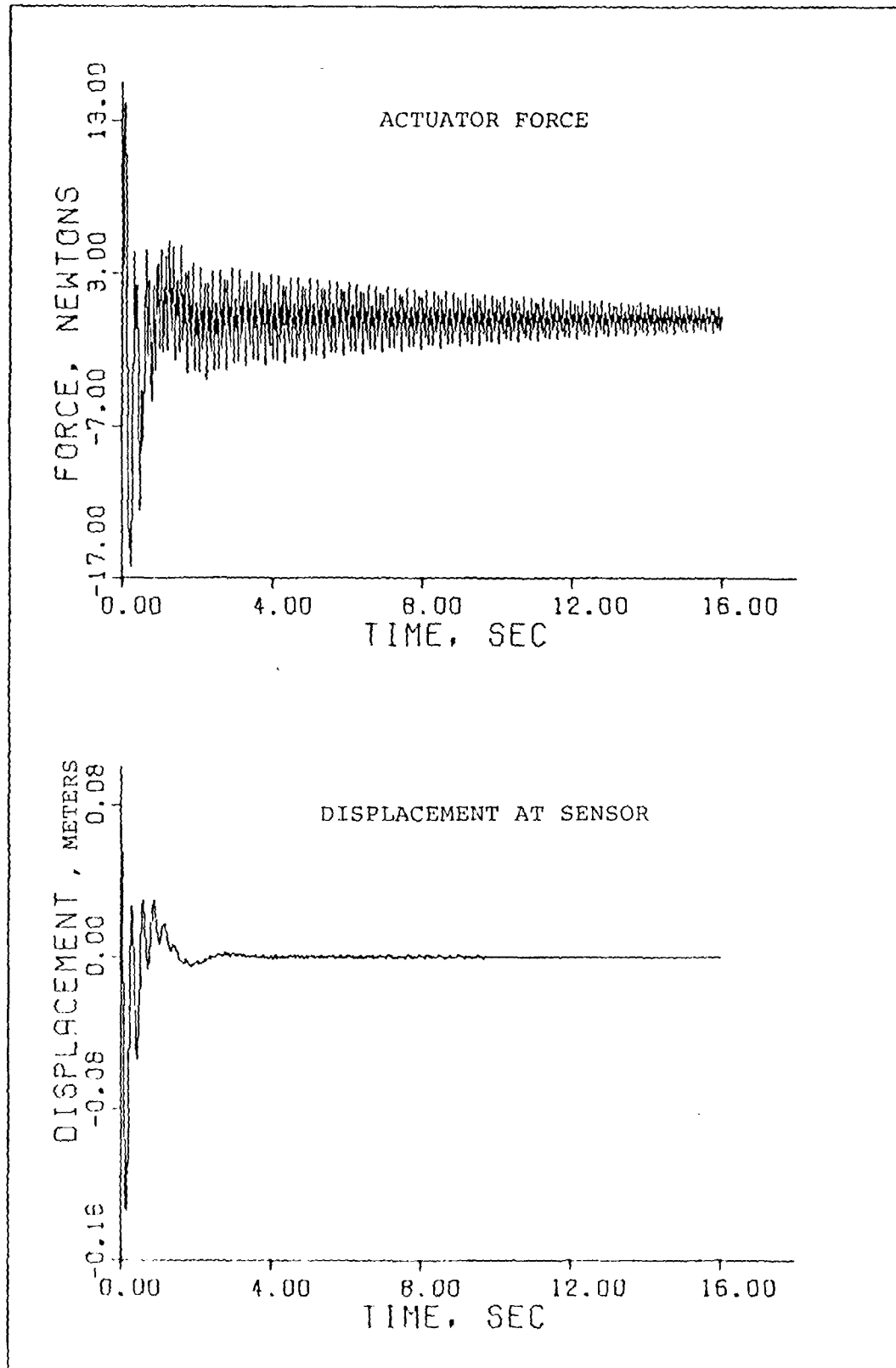


Figure B23. Time response for weighting = DIAG(500 500 500 100).

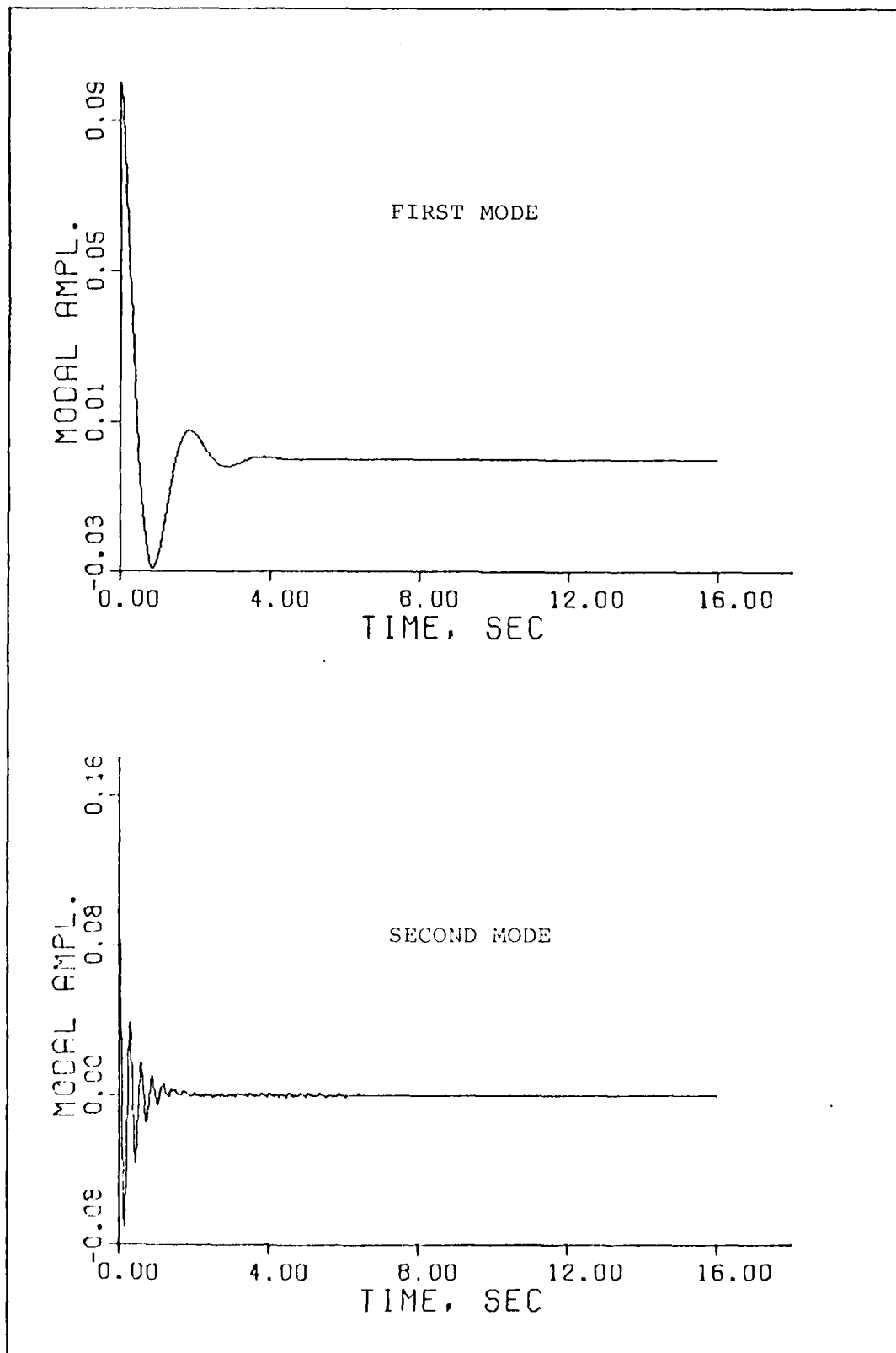


Figure B24. Time response for weighting = DIAG(500 500 500 100)

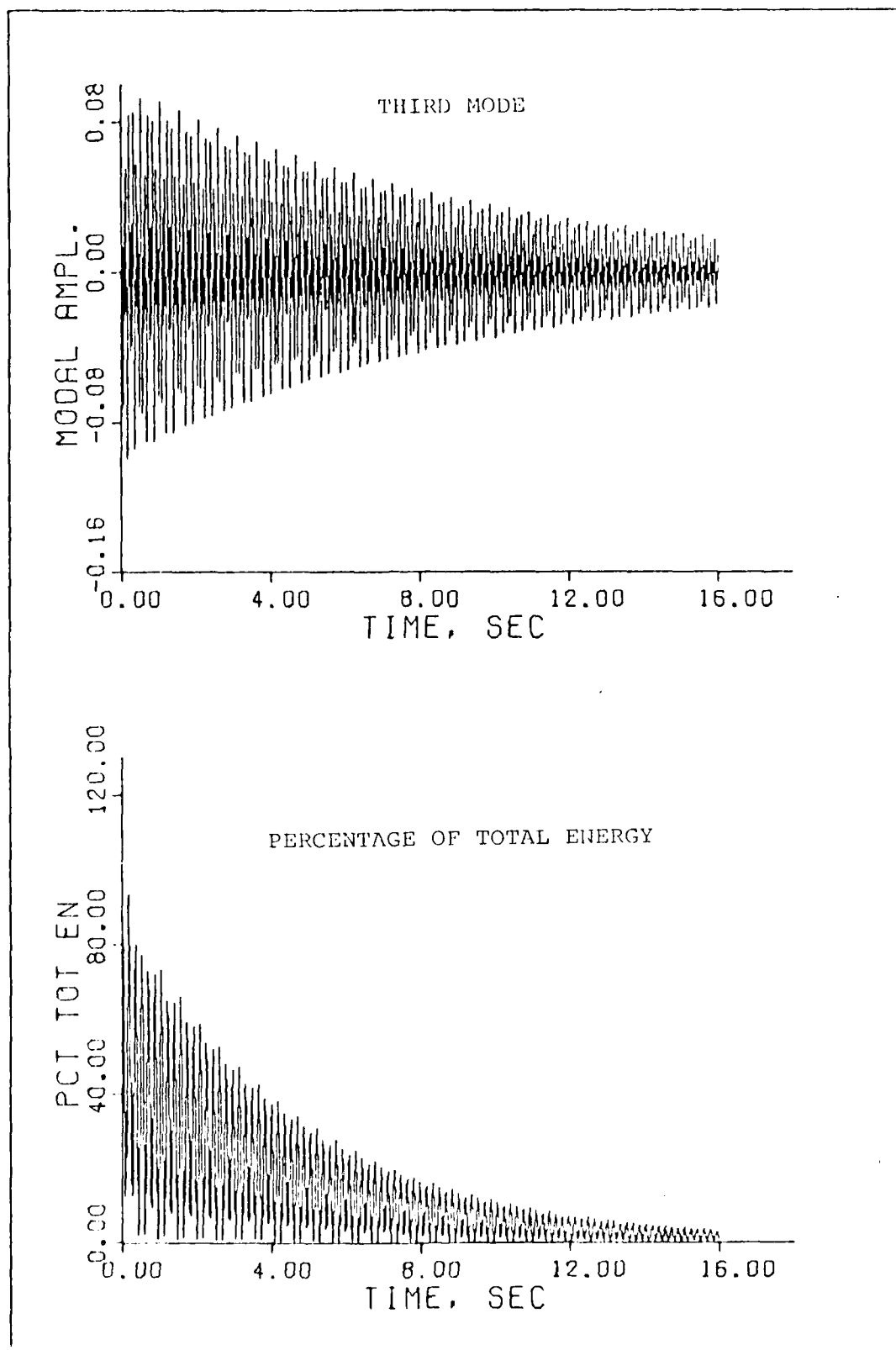


Figure B25. Time response for weighting = DIAG(500 500 500 100)

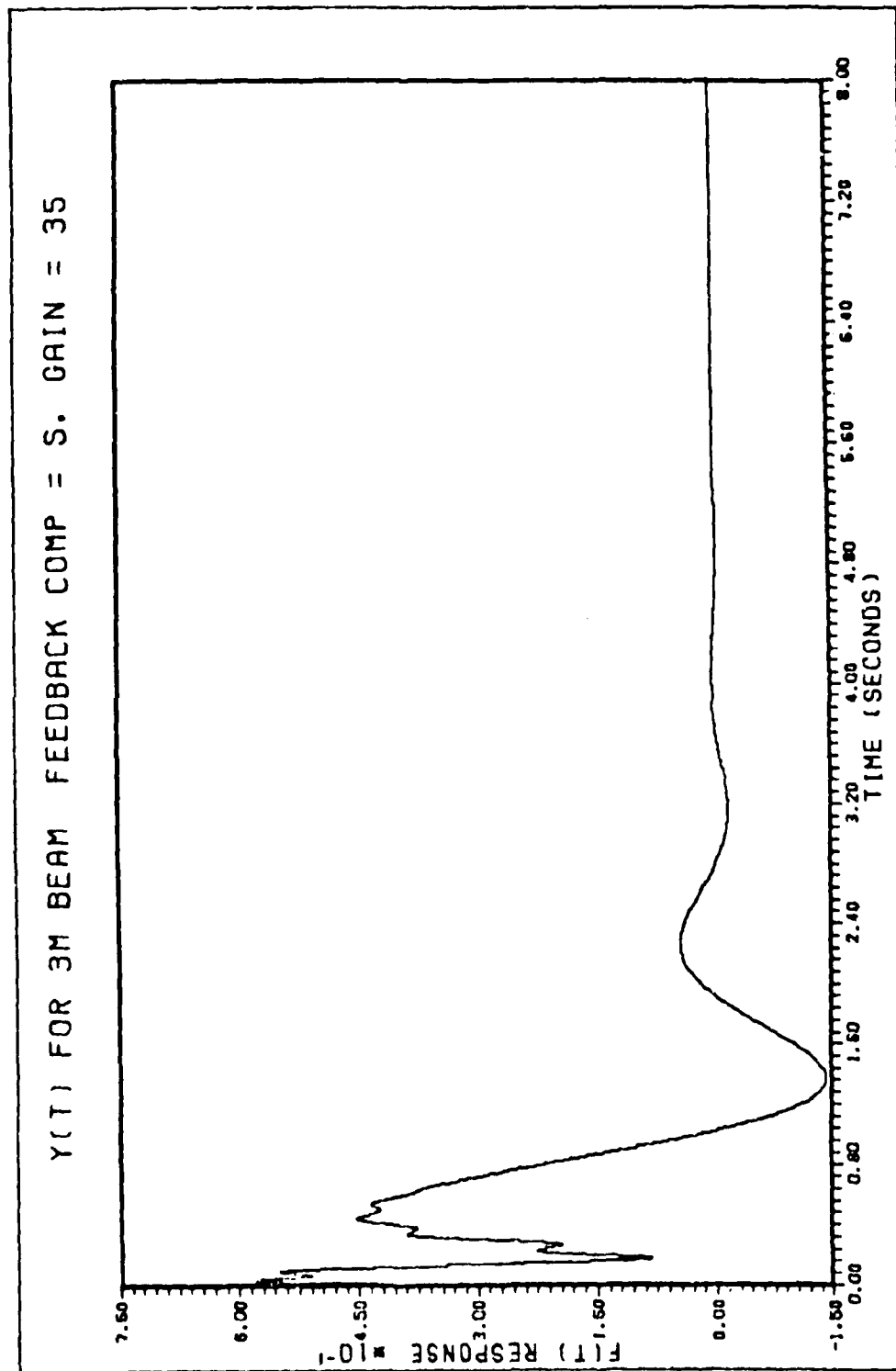


Fig B26. Sensor displacement for one zero at origin.

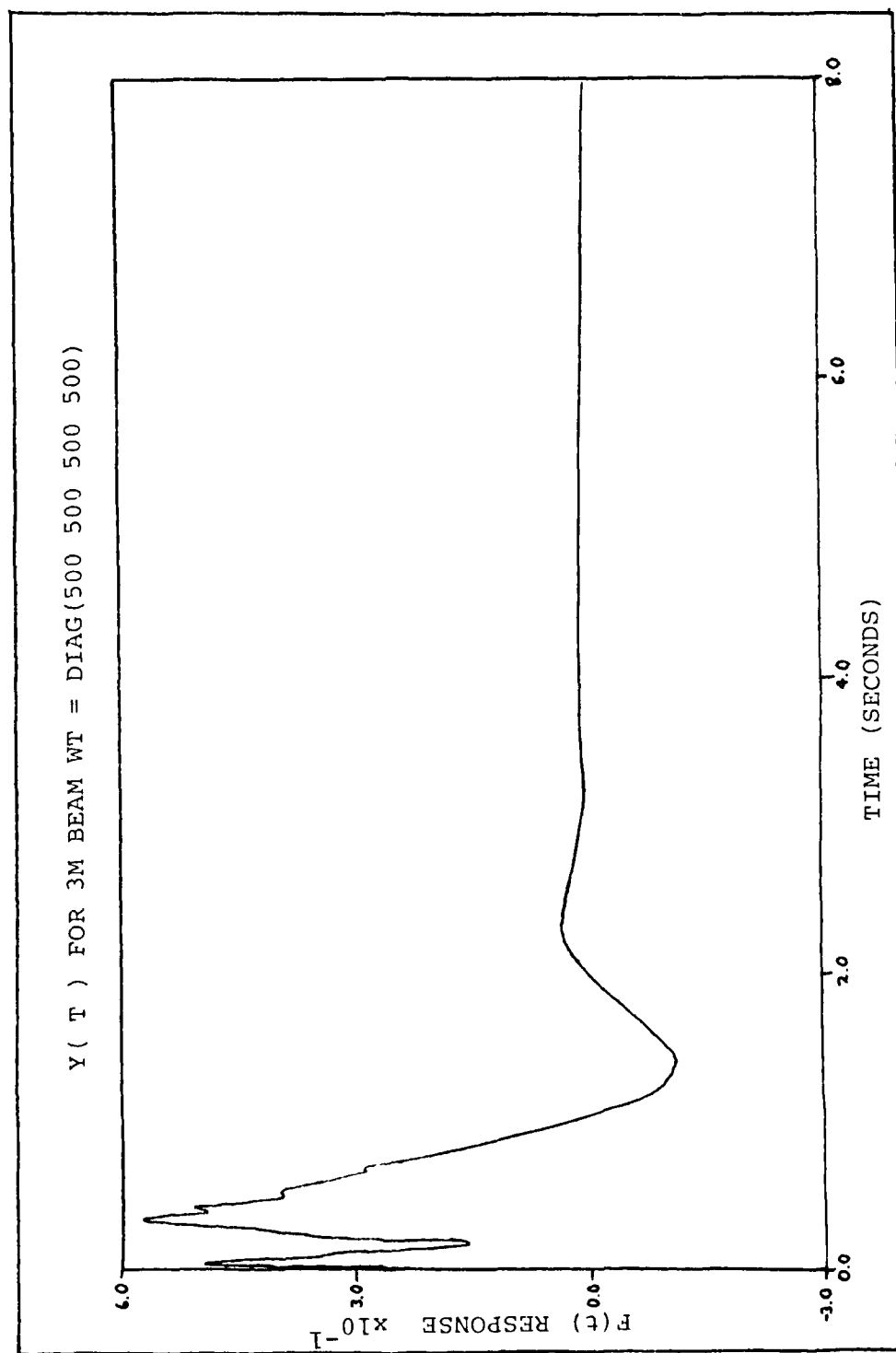


Fig B27. Sensor displacement for optimal regulator with base weighting.

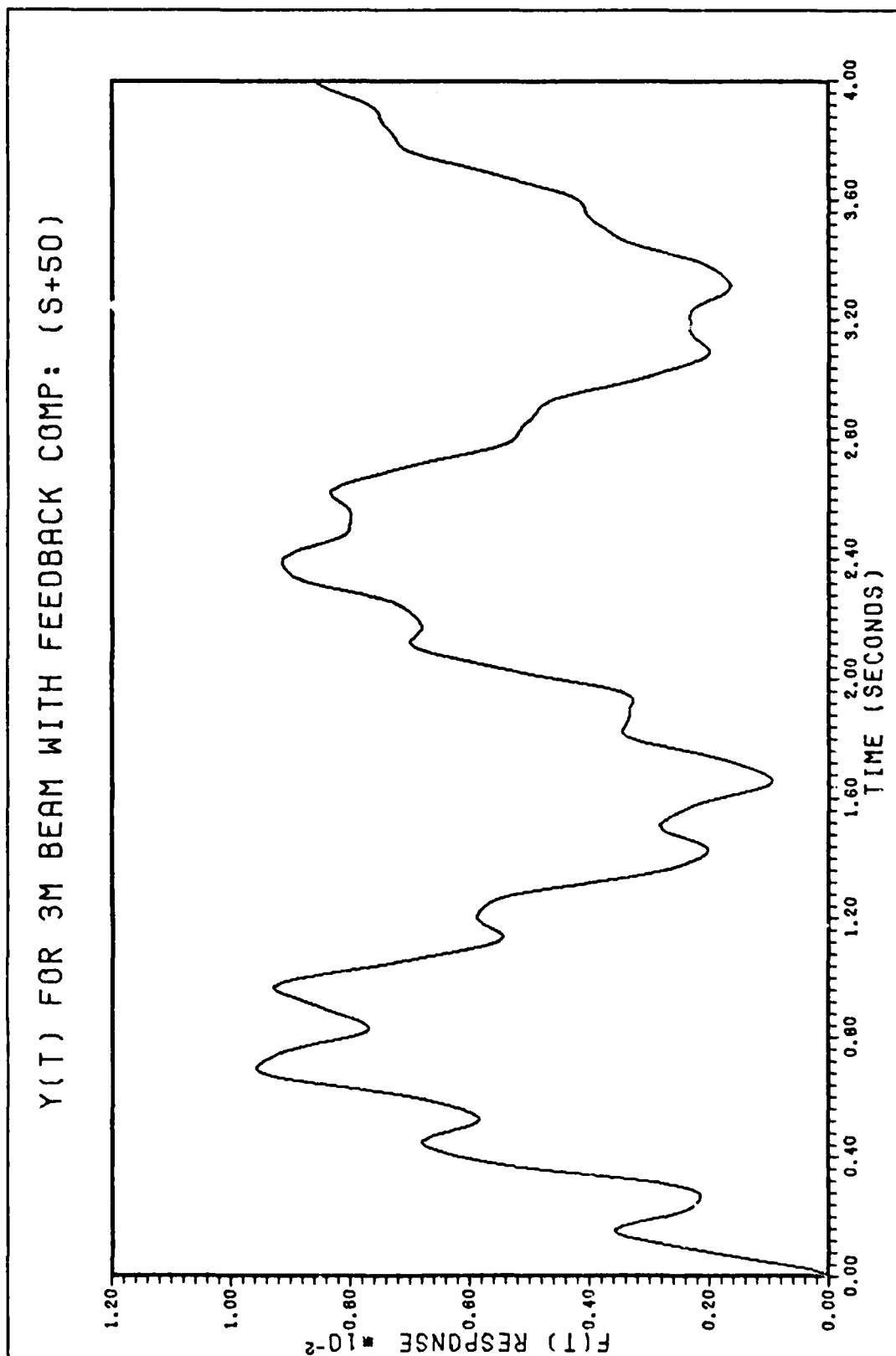


Figure B28. Sensor displacement for one zero at -50.

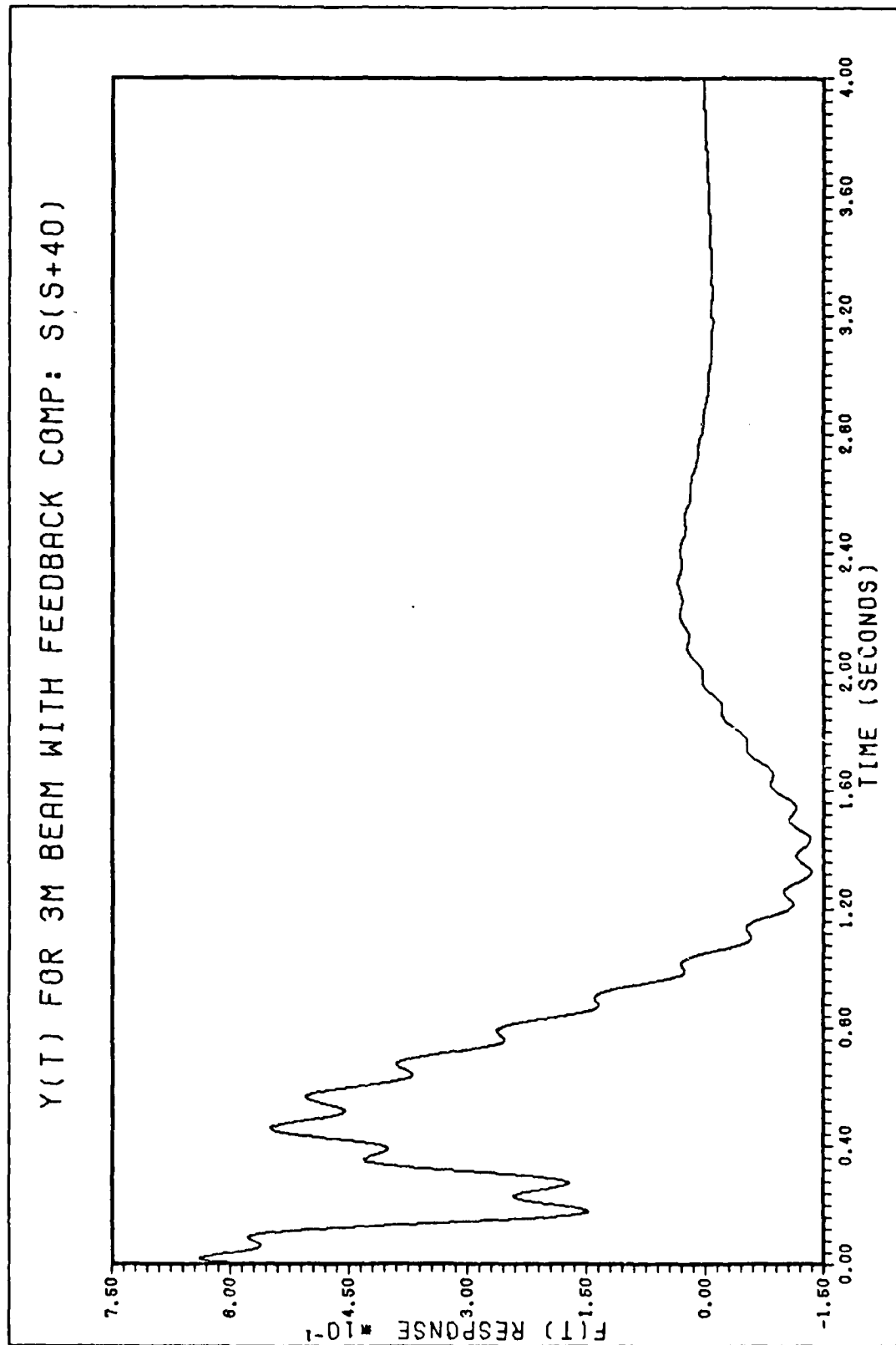


Figure B29. Sensor displacement for zeroes at origin and -40.

Appendix C

Computer Output for Position, Rate, and Position-Rate Sensors

CANTILEVER BEAM WITH POSITION SENSOR AND LUENBERGER OBSERVER AND 1 RESIDUAL MODE

SENSOR POSITION = .6
 ACTUATOR POSITION = .400
 BEAM LENGTH = 1.0
 BEAM MASS DENSITY/UNIT LENGTH = .394437
 BEAM STIFFNESS (EI) = .31025E+02
 ROOTS OF CHARACTERISTIC EQUATION:
 FIRST MODE: .19750000000000E+01
 SECOND MODE: .46640000000000E+01
 THIRD MODE: .71560000000000E+01
 NATURAL FREQUENCIES:
 FIRST MODE: .311794E+02
 SECOND MODE: .10541259057692E+03
 THIRD MODE: .54721595367304E+03

CONTINUED FROM PREVIOUS PAGE
 PAGE 10

THE "A" MATRIX

0.	0.	0.1000000E+01	0.
0.	0.	0.	.1000000E+01
-.721602E+03	0.	0.	0.
0.	-.781080E+03	0.	0.

THE "B" MATRIX, TRANSPOSED

0.	0.	-.7320097E+00	.2176471E+01
----	----	---------------	--------------

THE "C" MATRIX

-.146701E+01	.177217E+01	0.	0.
--------------	-------------	----	----

THE "D" MATRIX (RESIDUAL)

0.	0.	.1000000E+01
-.209403E+00	0.	0.

THE "E" MATRIX FOR RESIDUALS, TRANSPOSED

0.	0.	-.1574640E+01
----	----	---------------

THE "F" MATRIX FOR RESIDUALS

.1900000E+01	0.
--------------	----

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FROM COPY FURNISHED TO DDG

THE "G" MATRIX

.2731, 2E+02	.3700264E+03	-.2235430E+02	.2220665E+02
THE "G" MATRIX			
.4.720000E+00	.521297E+03	-.1400973E+00	.1273475E+02
.521297E+03	.4222260E+05	-.519004E+03	-.1706247E+01
-.1400973E+00	-.5100049E+03	.3124877E+02	.2325303E+00
.1273475E+02	-.1725247E+01	.2300309E+00	.1031741E+02

THE WEIGHTS USED
500, 500, 500.
FWT = 1.

THE "X+26" MATRIX

0.	0.	.1000000E+01	0.
0.	0.	0.	.1000000E+01
-.0517357E+03	.2700264E+03	-.1636302E+02	.1630565E+02
-.0517357E+03	-.3700264E+03	.465366E+02	-.4848221E+02

THE "X+26" MATRIX

(-.0.1100000E+01, 0.0.00000E+00, 0.0.00000E+00, 0.0.00000E+00)
(-.0.1100000E+01, 0.0.00000E+00, 0.0.00000E+00, 0.0.00000E+00)
(-.0.1100000E+01, 0.0.00000E+00, 0.0.00000E+00, 0.0.00000E+00)
(-.0.1100000E+01, 0.0.00000E+00, 0.0.00000E+00, 0.0.00000E+00)

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FROM OFFICIAL RECORDS

THE "K" MATRIX, TRANSPOSED

-7.61657E+00 .755-3.1E+02 .522800E+02 -.1673746E+05

THE "A-KC" MATRIX

-1.155000E+01 .1494577E+01 .1900000E+01 0.

.1112271E+03 -.141403E+03 0. .1000000E+01

-.4213E+07 -.1675621E+03 0. 0.

-.245333E+03 -.522532E+04 0. 0.

THE EIGENVALUES OF A-KC

(-27.244559+0.00E+00)
 (-36.244559+0.00E+00)
 (-33.244559+0.00E+00)
 (-34.244559+0.00E+00)

THE AVERAGE REAL PART = -.357445940134E+02 DESIRED ROOT = -.3424455649136E+02

THE EIGENVALUES OF THE SYSTEM

(-1.550000+0.00E+00) (-1.550000+0.00E+00)
 (-1.550000+0.00E+00) (-1.550000+0.00E+00)
 (-24.244559+0.00E+00) (-24.244559+0.00E+00)
 (-24.244559+0.00E+00) (-24.244559+0.00E+00)
 (-7.61657E+00) (-7.61657E+00)
 (-27.62747E+02) (-27.62747E+02)
 (-27.62747E+02) (-27.62747E+02)
 (-7.61657E+00) (-7.61657E+00)

STABILITY PRACTICABLE

ANALYSIS OF THE SYSTEM

END

THE LEFT SIDE OF THE SYSTEM MATRIX

0.	0.	.1000000E+01	0.	0.
0.	0.	0.	.1000000E+01	0.
-.2617357E+03	.2708628E+03	-.1630302E+02	.1630302E+02	.2036447E+02
-.209331E+02	-.3097143E+05	.465366E+02	-.4649320E+02	-.6054931E+02
0.	0.	0.	0.	-.1163000E+01
0.	0.	0.	0.	.1102271E+03
0.	0.	0.	0.	-.8411364E+03
0.	0.	0.	0.	-.2453325E+05
0.	0.	0.	0.	0.
-.465343E+02	-.6136611E+03	.3743554E+02	-.3731207E+02	-.4653543E+02

THE RIGHT SIDE OF THE SYSTEM MATRIX

0.	0.	0.	0.	0.
0.	0.	0.	0.	0.
.2708628E+03	-.1630302E+02	.1630302E+02	0.	0.
-.209331E+02	.465366E+02	-.4649320E+02	0.	0.
.1434677E+01	.1000000E+01	0.	-.1201734E+01	0.
-.1410133E+03	0.	.1000000E+01	.1138913E+03	0.
-.1675121E+03	0.	0.	.1346431E+03	0.
-.0722532E+04	0.	0.	-.2521034E+05	0.
0.	0.	0.	0.	.1000000E+01
-.6054931E+02	.3743554E+02	-.3731207E+02	-.2994453E+06	0.

THE "A" + "B" - "C" MATRIX

-.1139000E+01	.1434677E+01	0.
.1102271E+03	-.1410133E+03	0.
-.0722532E+04	.1630302E+03	-.1630302E+02
-.2453325E+05	-.7627142E+04	.465366E+02

"A" + "B" - "C" SINGULAR VALUES

(-114.0630, -1.22, 0.742165, 0.74)
 (-114.0630, 4.22, 0.742165, 0.74)
 (15.7647, 2.03, 0.32724, 2152)
 (15.7647, 17.53, -0.32724, 2152)

QUALITY PRACTICABLE

DDC

THE "A" MATRIX

0.	0.	.1000000E+01	0.
0.	0.	0.	.1000000E+01
0.	0.	0.	0.
0.	0.	0.	0.

THE "B" MATRIX, TRANSPOSED

0.	0.	-.7320097E+00	.2175471E+01
----	----	---------------	--------------

THE "C" MATRIX

0.	0.	-.1455401E+01	.1877218E+01
----	----	---------------	--------------

THE "A" MATRIX (RESIDUAL)

0.	0.	.1000000E+01
0.	0.	-.2594453E+06

THE "B" MATRIX FOR RESIDUALS, TRANSPOSED

0.	0.	-.1874640E+01
----	----	---------------

THE "C" MATRIX FOR RESIDUALS

0.	0.	.1503963E+01
----	----	--------------

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FOR CO. 10 EDC

THE "G" MATRIX

THE RICCATI SOLUTION

.2721995E+02	.3701264E+03	-.2235430E+02	.2220051E+02
.2970081E+05	.8521257E+03	-.1400973E+00	.1273475E+02
.8521257E+03	.4022260E+05	-.5107045E+03	-.1786275E+01
-.1400973E+01	-.5105049E+03	.3124277E+02	.2389309E+00
.1273475E+02	-.1786275E+01	.2399309E+00	.1031741E+02

THE WEIGHTS USED
500. 500. 500. 500.
FWT = 1.

THE "A+EG" MATRIX

0.	0.	.1000000E+01	0.
0.	0.	0.	.1700000E+01
-.9517557E+03	.2708629E+03	-.1638362E+02	.1630965E+02
-.8054931E+02	-.3899143E+05	.4865366E+02	-.4849320E+02

THE EIGENVALUES OF A+EG

(-8.1435533367, 30.03240842748)
 (-8.18355333307, -30.03240842748)
 (-24.24485640136, 193.8794735764)
 (-24.24485640136, -193.8794735764)

THE SMALLEST REAL PART = -.2424485640136E+02

THIS PAGE IS QUALITY PRACTICABLE

FROM THE QUALITY PRACTICABLE TO DDG

THE "K" MATRIX, TRANSPOSED

-0.9170414E-01 -0.4375275E+00 -0.7981897E+00 -0.7554281E+02

THE "A-KC" MATRIX

0. -0.8652241E+00 -0.1722989E+00
0. -0.6424657E+00 -0.1786854E+00
-0.9721602E+03 -0.1109090E+01 -0.1494577E+01
0. -0.3810609E+05 -0.1109271E+03 -0.1418103E+03

THE EIGENVALUES OF A-KC

(-34.24433655349,0.)
(-35.244335563763,0.)
(-36.24433569214,0.)
(-37.244335821133,0.)

THE AVERAGE REAL PART = -0.3974485640135E+02 DESIRED ROOT = -0.3424435640136E+02

THE EIGENVALUES OF THE SYSTEM

(-207.3843959101,0.9.00590215113)
(-207.3843959101,-0.9.00590215113)
(3.60025345-0.97,2.05.368(11.9028)
(3.60025345-0.97,-2.05.368(11.9028)
(165.587170161,0.)
(-4.03673303551,31.48661687624)
(-4.03673303551,-31.48661687624)
(17.2701451135,22.35386373731)
(17.2701451135,-22.35386373731)
(6.673023353459,0.)

QUALITY PRACTICES

NO DDG

CANTILEVER BEAM WITH POSITION AND VELOCITY SENSOR AND LUENBERGER OBSERVER AND 1 RESIDUAL MODE

SENSOR POSITION = .5
ACTUATOR POSITION = .400
BEAM LENGTH = 1.0
BEAM MASS DENSITY/UNIT LENGTH = .394437
BEAM STIFFNESS (EI) = .31025E+02
ROOTS OF CHARACTERISTIC EQUATION:
FIRST MODE: .18730000000000E+01
SECOND MODE: .69400000000000E+01
THIRD MODE: .76550000000000E+01
NATURAL FREQUENCIES:
FIRST MODE: .31179483439594E+02
SECOND MODE: .19541259057892E+03
THIRD MODE: .54721595367304E+03

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THE "A" MATRIX

0.	0.	.1000000E+01	0.
0.	0.	0.	.1000000E+01
-.3721502E+03	0.	0.	0.
0.	-.7316508E+05	0.	0.

THE "B" MATRIX, TRANSPOSED

0.	0.	-.7320037E+00	.2175471E+01
----	----	---------------	--------------

THE "C" MATRIX

-.1253401E+01	.1077218E+01	-.1465401E+01	.1077218E+01
0.	.1000000E+01		
-.2094453E+05	0.		

THE "A" MATRIX (RESIDUAL)

THE "B" MATRIX FOR RESIDUALS, TRANSPOSED

0.	-.1070610E+01
----	---------------

THE "C" MATRIX FOR RESIDUALS

.1505063E+01	.1008903E+01
--------------	--------------

FOR QUALITY PRACTICABLE

10000

THE RICCATI SOLUTION	$2.791997E+02$	$-.2700264E+03$	$-.2231433E+02$	$.2223055E+02$
	$.2975691E+00$	$.5721257E+03$	$-.1401973E+00$	$.1273475E+02$
	$.3521257E+03$	$.1022260E+06$	$-.5108049E+03$	$-.1735247E+01$
	$-.1490973E+00$	$-.5108049E+03$	$.3126377E+02$	$.2339309E+00$
	$.1273475E+02$	$-.1786247E+01$	$.2332303E+00$	$.1031741E+02$

THE WEIGHTS USED
500. 500. 500. 500.
EWY = 1.

THE "A+3C" MATRIX

THE EIGENVALUES OF $A + \alpha C$

THE SMALLEST REAL PAFT = $-0.2424495640136E+02$

NOT A PRACTICABLE

THE "K" MATRIX, TRANSPOSED

-0.325079E+01 0.394943E+00 -0.703857E+00 0.7510332E+02

THE "A-KC" MATRIX

-0.135133E+00 0.173657E+00 0.304151E+00 0.173557E+00
 0.643353E+00 -0.025026E+00 0.042353E+00 0.173734E+00
 -0.373197E+02 0.172091E+01 -0.103725E+01 0.132091E+01
 0.110291E+03 -0.303270E+05 0.110291E+03 -0.140995E+02

THE EIGENVALUES OF A-KC

(-37.2+0.356272E, 0.)
 (-35.2443E57441, 0.)
 (-35.2+0.355021E, 0.)
 (-3-0.2+0.35552702, 0.)

THE AVERAGE TOTAL PART = -0.357443E+0174E+02 DESIRED ROOT = -0.3424485640136E+02

THE EIGENVALUES OF THE SYSTEM

(-207.220133E22, 0.)
 (-207.220133E22, 0.)
 (3.500204533E3, 0.)
 (3.500204533E3, 0.)
 (16.5747732428, 0.)
 (-4.055406635E, 0.)
 (-4.055406635E, 0.)
 (17.155820507, 0.)
 (17.155820507, 0.)
 (5.65539745026, 0.)

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 OFFICE OF THE SECRETARY
 WASHINGTON, D.C. 20301-1000

THE LEFT SIDE OF THE SYSTEM MATRIX

0.	.1000000E+01	0.	0.
0.	0.	.1070000E+01	0.
0.	.0000000E+00	.1630365E+02	.2678447E+02
0.	.0000000E+00	.4801366E+02	-.5074931E+02
0.	0.	0.	-.1358367E+00
0.	0.	0.	.5722537E+00
0.	0.	0.	-.9731934E+03
0.	0.	0.	.1102818E+03
0.	0.	0.	0.
0.	.3743554E+02	-.3731207E+02	-.4656840E+02

THE RIGHT SIDE OF THE SYSTEM MATRIX

0.	0.	0.	0.
0.	0.	0.	0.
0.	.1630365E+02	0.	0.
0.	-.4433205E+02	0.	0.
0.	.1735375E+00	-.1325311E+00	-.1061793E+01
0.	.1742774E+00	.6031805E+00	.1133201E+03
0.	.1320913E+01	-.1051793E+01	0.
0.	-.1109853E+03	.1133231E+02	0.
0.	0.	0.	.1000000E+01
0.	-.3731207E+02	-.2994453E+01	0.

THE "A + 3G - 4C" MATRIX

0.	.1735375E+00	0.	.1735375E+00
0.	-.1735375E+00	0.	.1735375E+00
0.	.1735375E+00	0.	.1735375E+00
0.	.1735375E+00	0.	.1735375E+00

"A + 3G - 4C" EIGENVALUES

(-184.052675795, 0.)
 (-10.34250730705, 50.277594019)
 (-10.34250730705, -60.277594019)
 (-3.0085558315, 0.)

THE SYSTEM MATRIX IS PRACTICALLY
 INDEFINITE

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AIR FORCE INST OF TECH WRIGHT-PATTERSON AFB OH SCH00--ETC F/6 28/11
ANALYSIS OF ACTIVE CONTROL OF CANTILEVER BEAM BENDING VIBRATION--ETC(U)
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VITA

Donald T. Palac was born April 8, 1955 in Evanston, Illinois. After graduating from high school in 1973 in Dundee, Illinois, he attended Purdue University. While at Purdue he participated in the ROTC program. He graduated from Purdue in May, 1977, and received a Bachelor of Science of Aeronautical Engineering and his commission in the USAF. His active duty career began at the Air Force Institute of Technology in October, 1977.

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20. ABSTRACT (Continue on reverse side if necessary and identify by block number) Active control of bending vibrations in a cantilever beam is examined using a digital computer model of beam and controller. The controller uses the discretized beam equation of motion in a linear control system, which uses a Luenberger observer to reconstruct modal amplitudes and velocities from the sensor output. Feedback gains obtained from a steady state optimal regulator drive a force actuator. The model is used to examine		

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three areas of active control of bending vibrations. First, impact on control effectiveness is investigated for iterative changes in elements of the state weighting matrix, part of the quadratic performance index minimized for the steady state optimal regulator. Second, the steady state optimal regulator is replaced with classical control through addition of open loop zeroes to the system transfer function. Third, the sensor model is changed to include position and rate information and rate information only. State weighting matrix element changes selectively produce increased damping of the mode associated with the changed element. Breakdown of the observer model, and instability, occurs when the change in an element exceeds a limit peculiar to that element and its relative magnitude. Control through classical feedback compensation is at least as effective as optimal control by the steady state optimal regulator. Addition of rate information to the sensor model causes instability because of numerical inaccuracies in the solution of the linear equation producing the Luenberger observer state estimation.

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